

UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Attorney Docket No. 862.C1978

First Named Inventor or Application Identifier

YUJI KONNO

Express Mail Label No.

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO:

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☐ Fee Transmittal Form
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2. ☒ Specification Total Pages

3. ☒ Drawing(s) (35 USC 113) Total Sheets

4. ☒ Patent Application Bibliographic
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- a. ☐ Newly executed (original or copy)
b. ☐ Unexecuted for information purposes
c. ☐ Copy from a prior application (37 CFR 1.63(d))
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[Note Box 6 below]

- i. ☐ **DELETION OF INVENTOR(S)**
Signed Statement attached deleting inventor(s)
named in the prior application, see 37 CFR
1.63(d)(2) and 1.33(b).

6. ☐ Incorporation By Reference (useable if Box 5c is checked)
The entire disclosure of the prior application, from which a copy of the
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7. ☐ Microfiche Computer Program (Appendix)

8. ☐ Nucleotide and/or Amino Acid Sequence Submission
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- a. ☐ Computer Readable Copy
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ACCOMPANYING APPLICATION PARTS

9. ☐ Assignment Papers (cover sheet & document(s))
10. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney
(when there is an assignee)
11. ☐ English Translation Document (if applicable)
12. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS
Citations
13. ☐ Preliminary Amendment
14. ☒ Return Receipt Postcard (MPEP 503)
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15. ☐ Small Entity ☐ Statement filed in prior application
Statement(s) Status still proper and desired
16. ☐ Certified Copy of Priority Document(s)
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18. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No. ____/
Prior application information: Examiner _____ Group/Art Unit: _____

19. CORRESPONDENCE ADDRESS

☒ Customer Number or Bar Code Label ☐ Correspondence address below

NAME

Address

City

State

Zip Code

Country

Telephone

Fax



CLAIMS	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
	TOTAL CLAIMS (37 CFR 1.16(c))	62-20 =	42	X \$ 18.00 =	\$756.00
	INDEPENDENT CLAIMS (37 CFR 1.16(b))	9-3 =	6	X \$ 78.00 =	\$468.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) (37 CFR 1.16(d))			\$260.00 =	\$ 0.00
				BASIC FEE (37 CFR 1.16(a))	\$690.00
				Total of above Calculations =	\$1,914.00
	Reduction by 50% for filing by small entity (Note 37 CFR 1.9, 1.27, 1.28).				
	TOTAL =				\$1,914.00

20. Small entity status

- a. ☐ A small entity statement is enclosed
- b. ☐ A small entity statement was filed in the prior nonprovisional application and such status is still proper and desired.
- c. ☐ Is no longer claimed.

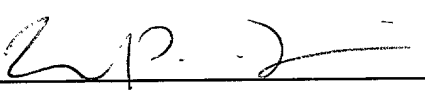
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- a. ☒ Fees required under 37 CFR 1.16.
- b. ☒ Fees required under 37 CFR 1.17.
- c. ☐ Fees required under 37 CFR 1.18.

SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT REQUIRED

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CORRESPONDENCE INFORMATION

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APPLICATION INFORMATION

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Title Line Two:: INFORMATION PROCESSING APPARATUS, CONTROL
Title Line Three:: METHOD THEREFOR, AND COMPUTER-READABLE MEMORY

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TITLE OF THE INVENTION

PRINTING SYSTEM, PRINTING APPARATUS, INFORMATION
PROCESSING APPARATUS, CONTROL METHOD THEREFOR, AND
COMPUTER-READABLE MEMORY

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FIELD OF THE INVENTION

The present invention relates to a printing
system having an external apparatus for generating
printing data and a printing apparatus for printing the
10 printing data using a printhead, a printing apparatus,
an information processing apparatus, a control method
therefor, and a computer-readable memory.

Note that the present invention is applicable not
only to a general printing apparatus but also to a
15 copying machine, a facsimile apparatus having a
communication system, a word processor having a
printing unit, and an industrial printing apparatus
combined with various processors.

20 BACKGROUND OF THE INVENTION

An inkjet printing apparatus capable of a color
output generally comprises a plurality of printheads
for discharging inks of four, yellow, cyan, magenta,
and black colors (to be referred to as Y, M, C, and K
25 hereinafter). Recently, to suppress dot graininess at
highlights, many inkjet printing apparatuses adopt an

arrangement of forming a color image using inks of six or more colors including light inks prepared by decreasing the densities of respective colors (e.g., light cyan and magenta inks prepared by decreasing the densities of cyan and magenta inks: to be referred to as LC and LM hereinafter), and inks having high concentrations that are usually used.

In general, four, Y, M, C, and K color inks or
six, Y, M, C, K, LC, and LM color inks print data with
10 their dedicated printheads. The discharge amount of
each printhead varies owing to variations in structure
during the printhead manufacturing process. For
example, each discharge amount vary about $\pm 10\%$ with
respect to a standard discharge amount. The variations
15 in the discharge amount of each printhead result in
different discharge amounts of the respective colors.
As a result, the image density and tint vary.

The color tone of an output image is determined in accordance with the standard discharge amount of the printhead in terms of the printer design. An image printed by a printer using a printhead whose discharge amount is deviated from the standard one exhibits different color tone. As the image quality of recent inkjet printers increases, images almost equivalent to silver halide photographic images can be obtained. For the photographic image, the color tone is an important

factor for determining the image quality. A color tone different from the designed value causes

- (1) low reproducibility
- (2) omission of tone levels (in particular, low tone level reproducibility owing to unbalanced dark and light inks of the same color, failure to obtain linear tonability, and the like)
- (3) generation of a pseudo outline

This greatly degrades the image quality.

10 To solve this problem, there is a conventional method of printing a test pattern for determining variations in discharge amount, scanning the printed test pattern with a scanner to determine the discharge amount, and changing the processing parameters of image
15 processing. This method can avoid degradation in image quality. However, the user must output a test pattern, a reading device such as a scanner is required, and the system becomes complicated and expensive.

 There is another method of outputting a test
20 pattern for determining the discharge amount, visually checking the test pattern by the user, and inputting the result by the user via the user interface of a host computer to correct the color tone. However, this method depends on a visual check by the user, so
25 erroneous determination or an input error may occur. This may further degrade an image.

Japanese Patent Laid-Open No. 6-320732 discloses a technique of storing information about a printhead in an EEPROM attached to the printhead, and performing optimal head driving control based on the contents to increase the image quality. This method can stabilize a discharge state, but may fail to correct variations in discharge amount. Inkjet printheads disclosed in Japanese Patent Laid-Open Nos. 54-161935, 61-185455, 61-249768, and 4-10941 are characterized by a stable discharge amount regardless of head driving conditions and the like. However, correction under head driving control cannot increase the image quality.

SUMMARY OF THE INVENTION

15 The present invention has been made to overcome
the above problems, and has as its object to provide a
printing system, printing apparatus, and information
processing apparatus capable of increasing the image
quality, a control method therefor, and a
20 computer-readable memory.

A printing system according to the present invention for achieving the above object has the following arrangement.

A printing system having an external apparatus
25 for generating printing data corresponding to an image
to be printed, and a printing apparatus for performing

printing with a printhead on the basis of the printing data to be output from the external apparatus is characterized in that

the printing apparatus comprises:

5 storage means for storing head information about
the printhead; and

output means for outputting the head information,
and

the external apparatus comprises:

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10      image processing means for processing the
      printing data;
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input means for inputting the head information;

and

setting means for setting a processing parameter
15 for processing by the image processing means on the
basis of the head information input by the input means.

The head information preferably contains discharge amount information for each of a plurality of heads of the printhead and identification information unique to the printhead.

Preferably, the setting means comprises management means for managing the discharge amount information and the identification information for the printhead in correspondence with each other, and

25 when identification information corresponding to the identification information contained in the head

information input by the input means is not managed by the management means, the setting means sets a processing parameter of image processing for the printing data to be output to the printing apparatus.

5 Preferably, the output means outputs the head information at the same timing as input of a printing start instruction from the external apparatus.

 Preferably, the output means outputs the head information at the same timing as exchange of the
10 printhead.

 Preferably, the external apparatus and the printing apparatus are connected via a communication line, and

 the output means transmits the head information
15 to the external apparatus via the communication line.

 Preferably, the external apparatus and the printing apparatus are connected via a communication line, and

 the input means receives the head information
20 from the printing apparatus via the communication line.

 Preferably, the output means outputs the head information to a printing medium.

 Preferably, the input means includes a user interface displayed on a monitor.

25 Preferably, the printhead includes an inkjet printhead for discharging ink to perform printing.

Preferably, the printhead includes a printhead for discharging ink using thermal energy, and comprises a thermal energy transducer for generating thermal energy to be applied to the ink.

5 A printing apparatus according to the present
invention for achieving the above object has the
following arrangement.

A printing apparatus for performing printing with
a printhead on the basis of printing data input from an
10 external apparatus comprises:

storage means for storing head information about the printhead;

output means for outputting the head information;
and

15 input means for inputting printing data having
undergone image processing using a processing parameter
based on the head information set by the external
apparatus.

An image information apparatus according to the
20 present invention for achieving the above object has
the following arrangement.

An information processing apparatus for inputting printing data to a printing apparatus for performing printing with a printhead comprises:

25 input means for inputting head information about
the printhead that is stored in the printing apparatus

and output from the printing apparatus; and

setting means for setting a processing parameter
of image processing for the printing data to be output
to the printing apparatus on the basis of the head
5 information input by the input means.

A control method for a printing system according
to the present invention for achieving the above object
has the following steps.

A control method for a printing system having an
10 external apparatus for generating printing data and a
printing apparatus for performing printing with a
printhead on the basis of the printing data comprises:

the storage step of storing head information
about the printhead in an internal memory of the
15 printing apparatus;

the output step of outputting the head
information from the printing apparatus;

the input step of inputting the head information
to the external apparatus; and

20 the setting step of setting a processing
parameter of image processing for the printing data to
be output to the printing apparatus on the basis of the
head information input in the input step.

A control method for a printing apparatus
25 according to the present invention for achieving the
above object has the following steps.

A control method for a printing apparatus for performing printing with a printhead on the basis of printing data input from an external apparatus comprises:

5 the storage step of storing head information
about the printhead in a memory;

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        the output step of outputting the head
information; and

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the input step of inputting printing data having
10 undergone image processing using a processing parameter
based on the head information set by the external
apparatus.

A control method for an information processing apparatus according to the present invention for
15 achieving the above object has the following steps.

A control method for an information processing apparatus for inputting printing data to a printing apparatus for performing printing with a printhead comprises:

20 the input step of inputting head information
about the printhead that is stored in the printing
apparatus and output from the printing apparatus; and

the setting step of setting a processing
parameter of image processing for the printing data to
25 be output to the printing apparatus on the basis of the
head information input in the input step.

A computer-readable memory according to the present invention for achieving the above object has the following program codes.

A computer-readable memory storing program codes
5 of control of a printing system having an external apparatus for generating printing data and a printing apparatus for performing printing with a printhead on the basis of the printing data comprises:

a program code of the storage step of storing
10 head information about the printhead in an internal memory of the printing apparatus;

a program code of the output step of outputting the head information from the printing apparatus;

a program code of the input step of inputting the
15 head information to the external apparatus; and

a program code of the setting step of setting a processing parameter of image processing for the printing data to be output to the printing apparatus on the basis of the head information input in the input
20 step.

A computer-readable memory according to the present invention for achieving the above object has the following program codes.

A computer-readable memory storing program codes
25 of control of a printing apparatus for performing printing with a printhead on the basis of printing data

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input from an external apparatus comprises:

a program code of the storage step of storing head information about the printhead in a memory;

a program code of the output step of outputting
5 the head information; and

a program code of the input step of inputting printing data having undergone image processing using a processing parameter based on the head information set by the external apparatus.

10 A computer-readable memory according to the present invention for achieving the above object has the following program codes.

A computer-readable memory storing program codes of control of an information processing apparatus for
15 inputting printing data to a printing apparatus for performing printing with a printhead comprises:

a program code of the input step of inputting head information about the printhead that is stored in the printing apparatus and output from the printing
20 apparatus; and

a program code of the setting step of setting a processing parameter of image processing for the printing data to be output to the printing apparatus on the basis of the head information input in the input
25 step.

Other features and advantages of the present

invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures

5 thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view showing the external appearance of an inkjet printer according to an
10 embodiment of the present invention;

Fig. 2 is a perspective view showing the state in which external parts of the printer shown in Fig. 1 are removed;

Fig. 3 is an exploded perspective view showing a
15 printhead cartridge used in the embodiment of the present invention;

Fig. 4 is a side view showing the state in which the printhead cartridge shown in Fig. 3 is assembled;

Fig. 5 is a perspective view showing the
20 printhead of Fig. 4 when obliquely viewed from below;

Figs. 6A and 6B are perspective views showing a scanner cartridge in the embodiment of the present invention;

Fig. 7 is a block diagram schematically showing
25 the overall arrangement of an electronic circuit in the embodiment of the present invention;

Fig. 8 is a block diagram showing the internal arrangement of a main PCB shown in Fig. 7;

Fig. 9 is a block diagram showing the internal arrangement of an ASIC shown in Fig. 8;

5 Fig. 10 is a flow chart showing the operation of the embodiment of the present invention;

Fig. 11 is a block diagram showing the arrangement of a system constituted by a printer and host computer in the first embodiment;

10 Fig. 12 is a view showing an example of the memory map of an EEPROM in the first embodiment;

Fig. 13 is a block diagram showing the functional arrangement of an image processor in the first embodiment;

15 Fig. 14 is a graph showing output gamma characteristics for respective discharge amounts in the first embodiment;

Fig. 15 is a graph for explaining the characteristic of an output gamma correction table in
20 the first embodiment;

Fig. 16 is a flow chart showing the operation between the host computer and the printer in the first embodiment;

Fig. 17 is a view showing an example of the
25 output gamma correction table in the first embodiment;

Fig. 18 is a block diagram showing the functional

arrangement of an image processor in the second
embodiment;

Fig. 19 is a flow chart showing the operation
between the host computer and the printer in the second
5 embodiment.

Fig. 20 is a block diagram showing the functional
arrangement of an image processor in the third
embodiment;

Fig. 21 is a flow chart showing the operation
10 between the host computer and the printer in the third
embodiment;

Fig. 22 is a view showing a user interface for
instructing the start of printing head information in
the third embodiment;

Fig. 23 is a view showing a printing example of
15 head information printed by a printer in the third
embodiment; and

Fig. 24 is a view showing a user interface for
inputting head information in the third embodiment.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments according to a printing apparatus of
the present invention will be described below with
reference to the accompanying drawings.

In the embodiments to be explained below, a printing apparatus using an inkjet printing system will be described by taking a printer as an example.

In this specification, "print" is not only to
5 form significant information such as characters and graphics but also to form, e.g., images, figures, and patterns on printing media in a broad sense, regardless of whether the information formed is significant or insignificant or whether the information formed is
10 visualized so that a human can visually perceive it, or to process printing media.

"Printing media" are any media capable of receiving ink, such as cloth, plastic films, metal plates, glass, ceramics, wood, and leather, as well as
15 paper sheets used in common printing apparatuses.

Furthermore, "ink" (to be also referred to as a "liquid" hereinafter) should be broadly interpreted like the definition of "print" described above. That is, ink is a liquid which is applied onto a printing
20 medium and thereby can be used to form images, figures, and patterns, to process the printing medium, or to process ink (e.g., to solidify or insolubilize a colorant in ink applied to a printing medium).

[Apparatus Main Body]

25 Figs. 1 and 2 show an outline of the arrangement of a printer using an inkjet printing system.

Referring to Fig. 1, an apparatus main body M1000 as a shell of the printer according to this embodiment is composed of external members, i.e., a lower case M1001, upper case M1002, access cover M1003, and delivery tray M1004, and a chassis M3019 (Fig. 2) accommodated in these external members.

The chassis M3019 is made of a plurality of plate-like metal members having predetermined stiffness, forms a framework of the printing apparatus, and holds various printing mechanisms to be described later.

The lower case M1001 forms a substantially lower half of the apparatus main body M1000, and the upper case M1002 forms a substantially upper half of the apparatus main body M1000. The combination of these two cases forms a hollow structure having a housing space for housing diverse mechanisms to be described later. Openings are formed in the top surface and the front surface of this hollow structure.

One end portion of the delivery tray M1004 is rotatably held by the lower case M1001. By rotating this delivery tray M1004, the opening formed in the front surface of the lower case M1001 can be opened and closed. When printing is to be executed, therefore, the delivery tray M1004 is rotated forward to open the opening to allow printing sheets to be delivered from this opening, and delivered printing sheets P can be

stacked in order. Also, the delivery tray M1004 accommodates two auxiliary trays M1004a and M1004b. By pulling each tray forward as needed, the sheet support area can be increased and reduced in three steps.

5 One end portion of the access cover M1003 is rotatably held by the upper case M1002. This allows this access cover M1003 to open and close the opening formed in the top surface of the upper case M1002. By opening this access cover M1003, a printhead cartridge
10 H1000 or an ink tank H1900 housed inside the main body can be replaced. Although not shown, when the access cover M1003 is opened or closed, a projection formed on the rear surface of this access cover M1003 rotates a cover opening/closing lever. A microswitch or the like
15 detects the rotated position of this lever. In this way, the open/closed state of the access cover can be detected.

On the top surface in the rear portion of the upper case M1002, a power key E0018 and a resume key
20 E0019 are arranged to be able to be pressed, and an LED E0020 is also arranged. When the power key E0018 is pressed, the LED E0020 is turned on to inform the operator that printing is possible. This LED E0020 has various display functions, e.g., informs the operator
25 of a trouble of the printer by changing the way the LED E0020 turns on and off, changing the color of light, or

sounding a buzzer E0021 (Fig. 7). When the trouble is solved, printing is restarted by pressing the resume key E0019.

[Printing Mechanisms]

- 5 Printing mechanisms of this embodiment housed in and held by the apparatus main body M1000 of the above printer will be described below.

 The printing mechanisms according to this embodiment are: an automatic feeder M3022 for
10 automatically feeding the printing sheets P into the apparatus main body; a conveyor unit M3029 for guiding the printing sheets P fed one by one from the automatic feeder to a desired printing position and guiding these recording sheets P from the printing position to a
15 delivery unit M3030; a printing unit for performing desired printing on each printing sheet P conveyed by the conveyor unit M3029; and a recovery unit (M5000) for recovering, e.g., the printing unit.

(Printing Unit)

- 20 The printing unit will be described below.

 This printing unit includes a carriage M4001 movably supported by a carriage shaft M4021, and the printhead cartridge H1000 detachably mounted on this carriage M4001.

- 25 Printhead Cartridge

First, the printhead cartridge will be described with reference to Figs. 3 to 5.

As shown in Fig. 3, the printhead cartridge H1000 of this embodiment has the ink tank H1900 containing
5 ink and a printhead H1001 for discharging the ink supplied from this ink tank H1900 from nozzles in accordance with printing information. This printhead H1001 is of a so-called cartridge type detachably mounted on the carriage M4001 (to be described later).

10 To make photographic high-quality color printing feasible, the printhead cartridge H1000 of this embodiment includes independent color ink tanks, e.g., black, light cyan, light magenta, cyan, magenta, and yellow ink tanks. As shown in Fig. 4, these ink tanks
15 can be independently attached to and detached from the printhead H1001.

As shown in an exploded perspective view of Fig. 5, the printhead H1001 comprises a printing element board H1100, first plate H1200, electrical
20 printed circuit board H1300, second plate H1400, tank holder H1500, channel forming member H1600, filters H1700, and sealing rubber members H1800.

On the printing element board H1100, a plurality of printing elements for discharging ink and electric
25 lines made of, e.g., Al for supplying electric power to these printing elements are formed on one surface of an

Si substrate by film formation technologies. A plurality of ink channels and a plurality of discharge orifices H1100T corresponding to the printing elements are formed by photolithography. Also, ink supply ports
5 for supplying ink to these ink channels are formed in the rear surface. This printing element board H1100 is fixed to the first plate H1200 by adhesion. Ink supply ports H1201 for supplying ink to the printing element board H1100 are formed in this first plate H1200.
10 Furthermore, the second plate H1400 having an opening is fixed to the first plate H1200 by adhesion. This second plate H1400 holds the electric printed circuit board 1300 such that the electric printed circuit board H1300 and the printing element board H1100 are
15 electrically connected.

This electric printed circuit board H1300 applies an electrical signal for discharging ink to the printing element board H1100. The electric printed circuit board H1300 has electric lines corresponding to
20 the printing element board H1100, and external signal input terminals H1301 formed in end portions of these electric lines to receive electrical signals from the main body. The external signal input terminals H1301 are positioned and fixed at the back of the tank holder
25 H1500.

The channel forming member H1600 is ultrasonically welded to the tank holder H1500 for detachably holding the ink tanks H1900, thereby forming ink channels H1501 from the ink tanks H1900 to the first plate H1200. Also, the filters H1700 are formed at those end portions of the ink channels H1501, which engage with the ink tanks H1900, to prevent invasion of dust from the outside. The sealing rubber members H1800 are attached to the portions engaging with the ink tanks H1900 to prevent evaporation of ink from these engaging portions.

Furthermore, the printhead H1001 is constructed by bonding, by an adhesive or the like, a tank holder unit composed of the tank holder H1500, channel forming member H1600, filters H1700, and sealing rubber members H1800 to a printing element unit composed of the printing element board H1100, first plate H1200, electric printed circuit board H1300, and second plate H1400.

(Carriage)

The carriage M4001 will be described below with reference to Fig. 2.

As shown in Fig. 2, this carriage M4001 includes a carriage cover M4002 and head set lever M4007. The carriage cover M4002 engages with the carriage M4001 and guides the printhead H1001 to the mount position of

the carriage M4001. The head set lever M4007 engages with the tank holder H1500 of the printhead H1001 and pushes the printhead H1000 such that the printhead H1000 is set in a predetermined mount position.

5 That is, the head set lever M4007 is set in the upper portion of the carriage M4001 so as to be pivotal about a head set level shaft. Also, a head set plate (not shown) is set via a spring in a portion which engages with the printhead H1001. By the force of this
10 spring, the printhead H1001 is pushed and mounted on the carriage M4001.

 A contact flexible print cable (to be referred to as a contact FPC hereinafter) E0011 is set in another engaging portion of the carriage M4001 with
15 respect to the printhead H1001. Contact portions E0011a on this contact FPC E0011 and the contact portions (external signal input terminals) H1301 formed on the printhead H1001 electrically contact each other to exchange various pieces of information for printing
20 or supply electric power to the printhead H1001.

 An elastic member (not shown) made of, e.g., rubber is formed between the contact portions E0011a of the contact FPC E0011 and the carriage M4001. The elastic force of this elastic member and the biasing
25 force of the head set lever spring make reliable contact between the contact portions E0011a and the

carriage M4001 possible. Furthermore, the contact FPC E0011 is connected to a carriage printed circuit board E0013 mounted on the back surface of the carriage M4001 (Fig. 7).

5 [Scanner]

The printer of this embodiment is also usable as a reading apparatus by replacing the printhead with a scanner.

10 This scanner moves together with the carriage of the printer and reads an original image supplied instead of a printing medium in a sub-scan direction. Information of one original image is read by alternately performing the read operation and the original feed operation.

15 Figs. 6A and 6B are views showing an outline of the arrangement of this scanner M6000.

As shown in Figs. 6A and 6B, a scanner holder M6001 has a box-like shape and contains optical systems and processing circuits necessary for reading. A scanner read lens M6006 is placed in a portion which faces the surface of an original when this scanner M6000 is mounted on the carriage M4001. This scanner read lens M6006 reads an original image. A scanner illuminating lens M6005 contains a light source (not shown), and light emitted by this light source
25 irradiates an original.

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A scanner cover M6003 fixed to the bottom portion of the scanner holder M6001 so fits as to shield the interior of the scanner holder M6001 from light. Louver-like handles formed on the side surfaces of this scanner cover M6003 facilitate attachment to and detachment from the carriage M4001. The external shape of the scanner holder M6001 is substantially the same as the printhead cartridge H1000. So, the scanner holder M6001 can be attached to and detached from the carriage M4001 by operations similar to the printhead cartridge H1000.

Also, the scanner holder M6001 accommodates a board having the processing circuits described above and a scanner contact PCB M6004 connected to this board and exposed to the outside. When the scanner M6000 is mounted on the carriage M4001, this scanner contact PCB M6004 comes in contact with the contact FPC E0011 of the carriage M4001, thereby electrically connecting the board to the control system of the main body via the carriage M4001.

An electric circuit configuration in this embodiment of the present invention will be described next.

Fig. 7 is a view schematically showing the overall arrangement of an electric circuit in this embodiment.

The electric circuit of this embodiment primarily comprises the carriage printed circuit board (CRPCB) E0013, a main PCB (Printed Circuit Board) E0014, and a power supply unit E0015.

- 5 The power supply unit is connected to the main PCB E0014 to supply various driving power.

 The carriage printed circuit board E0013 is a printed circuit board unit mounted on the carriage M4001 (Fig. 2) and functions as an interface for
10 exchanging signals with the printhead through the contact FPC E0011. Also, on the basis of a pulse signal output from an encoder sensor E0004 in accordance with the movement of the carriage M4001, the carriage printed circuit board E0013 detects changes in
15 the positional relationship between an encoder scale E0005 and the encoder sensor E0004 and outputs a signal to the main PCB E0014 through a flexible flat cable (CRFFC) E0012.

 The main PCB is a printed circuit board unit for
20 controlling driving of individual parts of the inkjet printing apparatus of this embodiment. This main PCB has, on the board, I/O ports for, e.g., a paper end sensor (PE sensor) E0007, an ASF sensor E0009, a cover sensor E0022, a parallel interface (parallel I/F) E0016,
25 a serial interface (serial I/F) E0017, the resume key E0019, the LED E0020, the power key E0018, and the

inkjet printing apparatus by performing various logic operations and condition judgements.

The head sensing signal E1013 is a head mounting sensing signal which the printhead cartridge H1000
5 inputs via the flexible flat cable E0012, the carriage printed circuit board E0013, and the contact flexible print cable E0011. The ink end sensing signal is an output analog signal from the ink end sensor E0006. The thermistor temperature sensing signal E1012 is an
10 analog signal from a thermistor (not shown) formed on the carriage printed circuit board E0013.

A CR motor driver E1008 is supplied with motor power (VM) E1040 as a driving source. In accordance with a CR motor control signal E1036 from the ASIC
15 E1006, the CR motor driver E1008 generates a CR motor driving signal E1037 to drive the CR motor E0001. An LF/PG motor driver E1009 is also supplied with the motor power E1040 as a driving source. In accordance with a pulse motor control signal (PM control signal)
20 E1033 from the ASIC E1006, the LF/PG motor driver E1009 generates an LF motor driving signal E1035 to drive the LF motor and also generates a PG motor driving signal E1034 to drive the PG motor.

A power control circuit E1010 controls power
25 supply to each sensor having a light-emitting element, in accordance with a power control signal E1024 from

This ASIC E1006 is a one-chip semiconductor integrated circuit which is controlled by the CPU E1001 via a control bus E1014, outputs the CR motor control signal E1036, the PM control signal E1033, the power control signal E1024, the head power ON signal E1022, and the motor power ON signal E1023, and exchanges signals with the parallel I/F E10016 and the serial I/F E0017. Also, the ASIC E1006 senses the statuses of a PE sensing signal (PES) E1025 from the PE sensor E0007, an ASF sensing signal (ASFS) E1026 from the ASF sensor E0009, a GAP sensing signal (GAPS) E1027 from the GAP sensor E0008, and a PG sensing signal (PGS) E1032 from the PG sensor E0010, and transmits data indicating the statuses to the CPU E1001 through the control bus E1014. On the basis of the input data, the CPU E1001 controls driving of the LED driving signal E1038 to turn on and off the LED E0020.

Furthermore, the ASIC E1006 senses the status of an encoder signal (ENS) E1020 to generate a timing signal and interfaces with the printhead cartridge H1000 by a head control signal E1021, thereby controlling a printing operation. The encoder signal (ENC) E1020 is an output signal from the CR encoder sensor E0004, that is input through the flexible flat cable E0012. The head control signal E1021 is supplied to the printhead cartridge E1000 through the flexible

flat cable E0012, the carriage printed circuit board E0013, and the contact FPC E0011.

Fig. 9 is a block diagram showing the internal arrangement of the ASIC E1006.

5 Referring to Fig. 9, only flows of data, such as printing data and motor control data, pertaining to control of the head and each mechanical part are shown in connections between individual blocks. Control signals and clocks concerning read and write of a
10 built-in register in each block and control signals related to DMA control are omitted to avoid the complexity of description in the drawing.

As shown in Fig. 9, a PLL E2002 generates a clock (not shown) to be supplied to the most part of the ASIC
15 E1006, in accordance with a clock signal (CLK) E2031 and PLL control signal (PLLON) E2033 output from the CPU E1001.

A CPU interface (CPU I/F) E2001 controls read and write to a register in each block (to be described
20 below), supplies clocks to some blocks, and accepts an interrupt signal (none of these functions is shown), in accordance with the reset signal E1015, a soft reset signal (PDWN) E2032 and the clock signal (CLK) E2031 output from the CPU E1001, and a control signal from
25 the control bus E1014. This CPU I/F E2001 outputs an interrupt signal (INT) E2034 to the CPU E1001 to inform

the CPU E1001 of generating an interrupt in the ASIC E1006.

A DRAM E2005 has areas such as a receiving buffer E2010, work buffer E2011, print buffer E2014, and
5 expanding data buffer E2016, as printing data buffers, and also has a motor control buffer E2023 for motor control. In addition to these printing data buffers, the DRAM E2005 has areas such as a scanner loading
10 buffer E2024, scanner data buffer E2026, and sending buffer E2028, as buffers for use in a scanner operation mode.

This DRAM E2005 is also used as a work area necessary for the operation of the CPU E1001. That is, a DRAM controller E2004 switches between access from
15 the CPU E1001 to the DRAM E2005 using the control bus and access from a DMA controller E2003 (to be described below) to the DRAM E2005, thereby performing read and write to the DRAM E2005.

The DMA controller E2003 accepts a request (not
20 shown) from each block and outputs, to the RAM controller, an address signal and a control signal (neither is shown), or write data (E2038, E2041, E2044, E2053, E2055, or E2057) when a write operation is to be performed, thereby performing DRAM access. When a read
25 operation is to be performed, the DMA controller E2003 transfers readout data (E2040, E2043, E2045, E2051,

E2054, E2056, E2058, or E2059) from the DRAM controller E2004 to the block which has requested.

A 1284 I/F E2006 interfaces by two-way communication with an external host apparatus (not shown) through the parallel I/F E0016 under the control of the CPU E1001 via the CPU I/F E2001. Also, when printing is to be performed, the 1284 I/F E2006 transfers received data (PIF received data E2036) from the parallel I/F E0016 to a reception controller E2008 by DMA processing. When scanner read is to be performed, the 1284 I/F E2006 transmits data (1284 transmission data (RDPIF) E2059) stored in the sending buffer E2028 in the DRAM E2005 to the parallel I/F by DMA processing.

A USB I/F E2007 interfaces by two-way communication with an external host apparatus (not shown) through the serial I/F E0017 under the control of the CPU E1001 via the CPU I/F E2001. Also, when printing is to be performed, the USB I/F E2007 transfers received data (USB received data E2037) from the serial I/F E0017 to the reception controller E2008 by DMA processing. When scanner read is to be performed, the USB I/F E2007 transmits data (USB transmission data (RDPIF) E2058) stored in the sending buffer E2028 in the DRAM E2005 to the serial I/F by DMA processing. The reception controller E2008 writes

received data (WDIF) E2038) from a selected one of the 1284 I/F E2006 and the USB I/F E2007 into a receiving buffer write address managed by a receiving buffer controller E2039.

5 A compression·expansion DMA E2009 reads out, under the control of the CPU E1001 via the CPU I/F E2001, received data (raster data) stored on the receiving buffer E2010 from a receiving buffer read address managed by the receiving buffer controller
10 E2039, compresses or expands readout data (RDWK) E2040 in accordance with a designated mode, and writes the data as a printing code string (WDWK) E2041 in the work buffer area.

 A printing buffer transfer DMA E2013 reads out,
15 under the control of the CPU E1001 via the CPU I/F E2001, printing codes (RDWP) E2043 on the work buffer E2011, rearranges each printing code into an address on the print buffer E2014, which is suitable for the order of data transfer to the printhead cartridge H1000, and
20 transfers the code (WDWP E2044). A work clear DMA E2012 repeatedly transfers and writes, under the control of the CPU E1001 via the CPU I/F E2001, designated work file data (WDWF) E2042 in a region on the work buffer to which the data is completely
25 transferred by the printing buffer transfer DMA E2015.

A printing data expanding DMA E2015 reads out, under the control of the CPU E1001 via the CPU I/F E2001, the printing codes rearranged and written on the print buffer and expanding data written on the

5 expanding data buffer E2016, by using a data expansion timing signal E2050 from a head controller E2018 as a trigger, thereby generating expanded printing data (WDHDG) E2045, and writes the generated data as column buffer write data (WDHDG) E2047 in a column buffer

10 E2017. This column buffer E2017 is an SRAM for temporarily storing data (expanded printing data) to be transferred to the printhead cartridge H1000. The column buffer E2017 is shared and managed by the printing data expanding DMA and the head controller in

15 accordance with a handshake signal (not shown) of these two blocks.

Under the control of the CPU E1001 via the CPU I/F E2001, this head controller E2018 interfaces with the printhead cartridge H1000 or the scanner via a head

20 control signal. In addition, on the basis of a head driving timing signal E2049 from an encoder signal processor E2019, the head controller E2018 outputs a data expansion timing signal E2050 to the printing data expanding DMA.

25 When printing is to be performed, the head controller E2018 reads out expanded printing data

(RDHD) E2048 from the column buffer in accordance with the head driving timing signal E2049. The head controller E2018 outputs the readout data to the printhead cartridge H1000 via the head control signal
5 E1021.

In a scanner read mode, the head controller E2018 transfers loaded data (WDHD) E2053 input via the head control signal E1021 to the scanner loading buffer E2024 on the DRAM E2005 by DMA transfer. A scanner
10 data processing DMA E2025 reads out, under the control of the CPU E1001 via the CPU I/F E2001, loading buffer readout data (RDAV) E2054 stored in the scanner loading buffer E2024 into a scanner data buffer E2026 on the DRAM E2005 and writes processed data (WDAV) E2055,
15 subjected to processing such as averaging, into the scanner data buffer E2016 on the DRAM E2005.

A scanner data compressing DMA E2027 reads out processed data (RDYC) E2056 on the scanner data buffer E2026, compresses the data, and writes compressed data
20 (WDYC) E2057 in the sending buffer E2028, under the control of the CPU E1001 via the CPU I/F E2001.

The encoder signal processor E2019 receives an encoder signal (ENC) and outputs the head driving timing signal E2049 in accordance with a mode
25 determined by the control of the CPU E1001. In addition, the encoder signal processor E2019 stores

information concerning the position or speed of the carriage M4001, obtained from the encoder signal E1020, into a register and provides the information to the CPU E1001. On the basis of this information, the CPU E1001
5 determines various parameters for controlling the CR motor E0001. A CR motor controller E2020 outputs a CR motor control signal E1036 under the control of the CPU E1001 via the CPU I/F E2001.

A sensor signal processor E2022 receives output
10 sensing signals from, e.g., the PG sensor E0010, the PE sensor E0007, the ASF sensor E0009, and the GAP sensor E0008, and transmits these pieces of sensor information to the CPU E1001 in accordance with a mode determined by the control of the CPU E1001. The sensor signal
15 processor E2022 also outputs a sensor signal E2052 to an LF/PG motor control DMA E2021.

Under the control of the CPU E1001 via the CPU I/F E2001, this LF/PG motor control DMA E2021 reads out a pulse motor driving table (RDPM) E2051 from a motor
20 control buffer E2023 on the DRAM E2005 and outputs a pulse motor control signal E. In addition, the LF/PG motor control DMA E2021 outputs a pulse motor control signal E1033 by using the abovementioned sensor signal as a trigger of the control.

25 An LED controller E2030 outputs an LED driving signal E1038 under the control of the CPU E1001 via the

CPU I/F E2001. A port controller E2029 outputs the head power ON signal E1022, the motor power ON signal E1023, and the power control signal E1024 under the control of the CPU E1001 via the CPU I/F E2001.

5 The operation of the inkjet printing apparatus of this embodiment of the present invention constructed as above will be described below with reference to a flow chart in Fig. 10.

10 When this apparatus is connected to the AC power supply, in step S1 first initialization is performed for the apparatus. In this initialization, the electric circuit system including, e.g., the ROM and RAM of this apparatus is checked, thereby checking whether the apparatus can normally operate electrically.

15 In step S2, whether the power key E0018 on the upper case M1002 of the apparatus main body M1000 is pressed is checked. If the power key E0018 is pressed, the flow advances to step S3 to perform second initialization.

20 In this second initialization, the various driving mechanisms and the head system of this apparatus are checked. That is, whether the apparatus is normally operable is checked in initializing the various motors and loading head information.

25 In step S4, an event is waited for. That is, a command event from the external I/F, a panel key event

by a user operation, or an internal control event with respect to this apparatus is monitored. If any of these events occurs, processing corresponding to the event is executed.

5 For example, if a printing command event is received from the external I/F in step S4, the flow advances to step S5. If a power key event by a user operation occurs in step S4, the flow advances to step S10. If another event occurs in step S4, the flow
10 advances to step S11.

 In step S5, the printing command from the external I/F is analyzed to determine the designated paper type, sheet size, printing quality, and paper feed method. Data indicating these determination
15 results is stored in the RAM E2005 of the apparatus, and the flow advances to step S6.

 In step S6, paper feed is started by the paper feed method designated in step S5. When the sheet is fed to a printing start position, the flow advances to
20 step S7.

 In step S7, printing is performed. In this printing, printing data supplied from the external I/F is once stored in the printing buffer. Subsequently, the CR motor E0001 is driven to start moving the
25 carriage M4001 in the scanning direction, and the printing data stored in the print buffer E2014 is

supplied to the printhead cartridge H1000 to print one line. When the printing data of one line is completely printed, the LF motor E0002 is driven to rotate an LF roller M3001 to feed the sheet in the sub-scan
5 direction. After that, the above operation is repeatedly executed. When printing of the printing data of one page supplied from the external I/F is completed, the flow advances to step S8.

In step S8, the LF motor E0002 is driven to drive
10 a sheet delivery roller M2003. Sheet feed is repeated until it is determined that the sheet is completely delivered from this apparatus. When this operation is completed, the sheet is completely delivered onto the sheet delivery tray M1004a.

15 In step S9, whether printing of all pages to be printed is completed is checked. If pages to be printed remain, the flow returns to step S5 to repeat the operation in steps S5 to S9 described above. When printing of all pages to be printed is completed, the
20 printing operation is completed. After that, the flow returns to step S4 to wait for the next event.

In step S10, a printer termination process is performed to stop the operation of this apparatus. That is, to shut off the power supply to the various
25 motors and the head, the operation transits to a state in which the power supply can be shut off. After that,

the power supply is shut off, and the flow returns to step S4 to wait for the next event.

In step S11, event processing other than the above is performed. For example, processing
5 corresponding to any of the diverse panel keys of this apparatus, a recovery command from the external I/F, or an internally occurring recovery event is performed. After the processing, the flow advances to step S4 to wait for the next event.

10 [First Embodiment]

Fig. 11 is a block diagram showing the arrangement of a system constituted by a printer and host computer in the first embodiment.

Reference numeral 1001 denotes a host computer
15 which is connected to a printer 1003 and mainly generates data used for printing; and 1002, a printer driver. In the host computer 1001, an internal image processor 1009 (to be described later) in the printer driver 1002 converts image data output from an
20 application into data which can be received by the printer 1003. Then, the host computer 1001 transmits the converted data to the printer 1003. With two-way communication, the host computer 1001 receives status information such as error information from the printer
25 1003, receives head information about a printhead such as head discharge amount information or head

identification information that characterizes the present invention, and changes the processing method in accordance with the received information. Exchange of information and the processing method will be described
 5 in detail below.

An ASIC 1005 exchanges data with the host computer 1001 via an internal I/F 1004 of the printer 1003. A CPU 1007 exchanges a data signal and control signal with the ASIC 1005 to execute various control
 10 operations for the operation of the printer 1003. The ASIC 1005 exchanges a head control signal with a printhead 1006. The CPU 1007 receives each head control signal for the printhead 1006 via the ASIC 1005 to execute various head driving control operations.
 15 The printhead 1006 mounts an EEPROM 1008, and transfers its contents to the CPU 1007 via the ASIC 1005 at a predetermined timing.

An example of the memory map of the EEPROM 1008 mounted on the printhead 1006 will be explained with
 20 reference to Fig. 12.

Fig. 12 is a view showing an example of the memory map of the EEPROM in the first embodiment.

As shown in Fig. 12, the EEPROM 1008 is mapped with 1 word = 16-bit width, and a variable data length
 25 is assigned in accordance with information. Head identification information is 32-bit data, and

information ($2^{32} = 4,294,967,296$ patterns) expressible
by this data length is stored as information unique to
each head. In the example shown in Fig. 12,
identification information "FFFFFFFFh" unique to the
5 head is input to the EEPROM 1008.

Discharge amount information for each of Y, M, C,
K, LC, and LM colors is 8-bit data. The discharge
amount information represents a discharge amount by
five stages -2 (FEh), -1 (FFh), 0 (00h), +1 (01h), and
10 +2 (02h) such that the standard discharge amount is 0,
a discharge amount smaller than the standard one is
negative, and a larger discharge amount is positive.
In the example shown in Fig. 12, Y and M printheads
have discharge amounts larger than the standard
15 discharge amount, C and K printheads have discharge
amounts equal to the standard discharge amount, and LC
and LM printheads have discharge amounts smaller than
the standard discharge amount.

The EEPROM 1008 stores only information
20 concerning the first embodiment in Fig. 12, but the
information is not limited to this. For example,
printhead driving conditions may be written to control
each printhead by the printer using optimal driving
conditions based on the driving conditions.
25 Alternatively, registration information of a printhead
may be written to adjust the position of the printhead

based on the registration information. Alternatively,
undischARGEABLE nozzle information of a printhead may
be written, and various pieces of information may be
written within the memory capacity of the EEPROM 1008
5 in order to interpolate an undischARGEABLE nozzle by
other nozzles.

In some cases, head information in the EEPROM
1008 permits not any change but only read after written
in shipping a printhead. In some cases, head
10 information permits write in consideration of temporal
changes in the discharge amount of a printhead. For
descriptive convenience, head information is written
only in shipping, and can only be read out.

The arrangement of the internal functions of the
15 image processor 1009 in the printer driver 1002 of the
host computer 1001 will be explained with reference to
Fig. 13.

Fig. 13 is a block diagram showing the functional
arrangement of the image processor in the first
20 embodiment.

Image data of 24 bits made up of 8-bit R, G, and
B data is input to a color correction unit 3001. The
color correction unit 3001 converts the input R, G, and
B data into 24-bit R, G, and B data using
25 three-dimensional LUT conversion. In this case, the
color correction unit 3001 converts the input color

space into a standard color space to unify color reproduction for each input/output device and realize color reproduction or memory color reproduction desirable for the user. A color conversion unit 3002 also uses a three-dimensional LUT to convert the color-corrected R, G, and B values into 48-bit data made up of 8-bit Y, M, C, K, LC, and LM data that constitutes the color space of a printer serving as an output device. An output gamma correction unit 3003 performs output gamma correction independently using a one-dimensional LUT for each color. This output gamma correction unit 3003 corrects output gamma characteristics corresponding to the discharge amounts of respective printheads.

Output gamma characteristics for respective discharge amounts will be explained with reference to Fig. 14.

Fig. 14 is a graph showing output gamma characteristics for respective discharge amounts in the first embodiment.

The abscissa represents an 8-bit (0 - 255) independent signal value of each color that represents multiple gray levels before output gamma correction, and the ordinate represents a reflection optical density value (O.D. value) upon outputting a patch with that signal value. As a matter of course, the O.D.

However, the ratio changes depending on the tone level.

Output gamma correction adopts an output gamma

5 correction table as shown in Fig. 15 so as to give the
O.D. value a linear characteristic with respect to an
input in consideration of the output gamma
characteristics of the printer 1003. -

In the first embodiment, this output gamma
10 correction table is prepared for the discharge amount
of each printhead, and stored in an output gamma
correction table storage unit 3006 in Fig. 13. The
types of output gamma correction tables may be equal in
number to the stages (five) of discharge amount
15 information stored in the EEPROM 1008 of the printhead
1006. Alternatively, the types of output gamma
correction tables may be smaller in number (e.g.,
three), and an output gamma correction table may be
created by interpolation calculation.

15 information stored in the EEPROM 1008 of the printhead 1006. Alternatively, the types of output gamma correction tables may be smaller in number (e.g., three), and an output gamma correction table may be created by interpolation calculation.

20 The output gamma correction table is used to
correct an output characteristic influenced by
variations in discharge amount in the first embodiment,
but the present invention is not limited to this. For
example, the color correction unit 3001 for performing
25 color processing and the color conversion unit 3002 may
comprise LUTs in accordance with discharge amounts, and

25 color processing and the color conversion unit 3002 may
comprise LUTs in accordance with discharge amounts, and

the output characteristic may be corrected by switching these correction tables.

When an output gamma correction table change unit 3005 receives head identification information from the printer 1003 via a head information I/F control unit 3007, the unit 3005 determines whether to change a currently set output gamma correction table to another one in accordance with the head identification information, and changes the table if necessary. The processing contents of the two processing blocks will be described later.

A quantization unit 3004 receives 8-bit data of each color that has undergone output gamma correction, and quantizes the received data into data having the number of tone levels expressible by the printer 1003, e.g., 1-bit binary data in the example of Fig. 13. In general, this quantization employs dither processing or error diffusion processing capable of pseudo halftone expression.

The operation between the host computer 1001 and the printer 1003 in the first embodiment will be explained with reference to Fig. 16.

Fig. 16 is a flow chart showing the operation between the host computer and the printer in the first embodiment.

In step S6002, the host computer 1001 enters an

correction table corresponding to the received head identification information is set. In this processing, the head information I/F control unit 3007 inquires of the output gamma correction table change unit 3005 head
5 identification information corresponding to the currently set output gamma correction table. For this inquiry, the output gamma correction table change unit 3005 returns head identification information corresponding to the set output gamma correction table.
10 If the head identification information returned by the output gamma correction table change unit 3005 coincides with the head identification information received from the printer 1003 (YES in step S6005), the head information I/F control unit 3007 starts printing
15 data processing.

If NO in step S6005, i.e., head identification information different from the one received from the printer 1003 is set in the output gamma correction table, the host computer 1001 transmits to the printer
20 1003 in step S6006 a discharge amount information request signal for requesting discharge amount information of the printhead 1006.

In step S6011, the printer 1003 returns head identification information. In step S6012, the printer
25 1003 enters a reception standby state for printing data or a discharge amount information request signal. If

the printer 1003 receives the discharge amount
information request signal from the host computer 1001,
the printer 1003 returns discharge amount information
of each color in the EEPROM 1008 of the printhead 1006
5 to the host computer 1001 in step S6013. If the
printer 1003 receives printing data, it executes
printing operation based on the printing data.

The host computer 1001 transmits a discharge
amount information request signal to the printer 1003
10 in step S6006, and then enters in step S6007 a
reception standby state for discharge amount
information from the printer 1003. If the host
computer 1001 receives the discharge amount information,
the host computer 1001 changes the output gamma
15 correction table in step S6008. The output gamma
correction table is changed by the output gamma
correction table change unit 3005 in Fig. 13 by
extracting a corresponding table from the output gamma
correction table storage unit 3006, and setting the
20 table in the output gamma correction unit 3003. The
arrangement of tables stored in the output gamma
correction table storage unit 3006 is shown in Fig. 17.

Fig. 17 is a view showing an example of the
output gamma correction table in the first embodiment.

25 As shown in Fig. 17, the output gamma correction
table includes output gamma correction LUTs for all the

discharge amount stages, e.g., five stages of each color.

In the processing flow shown in Fig. 16, the host computer 1001 and printer 1003 exchange head

5 information to change the processing parameters of the image processor 1009 in the printer driver 1002.

As described above, according to the first embodiment, discharge amount information of the printhead 1006 written in the EEPROM 1008 of the
10 printhead 1006 in advance, or head identification information unique to the printhead 1006 is loaded to the host computer 1001, and reflected on the processing parameters of the image processor 1009 in the printer driver 1002 in order to avoid adverse effects on an
15 image due to variations in the discharge amount of each printhead of the printer 1003. Thus, a high-quality image can be output even with slight variations in discharge amount without varying the tint of the image.

The processing parameters of the image processor
20 1009 are changed only when head identification information is different from the currently set one, i.e., another printhead is mounted on the printer 1003. This minimizes change processing to minimize the processing load of the host computer 1001.

25 This also minimizes image degradation caused by variations in discharge amount in manufacturing a

printhead. Further, the margin for variations in the discharge amount of the printhead increases, which improves the yield of the printhead and reduces the head cost.

5 Discharge amount information of the printhead is written in shipping a printhead, and the value is automatically exchanged between the printer and the host computer to automatically correct image processing. The user need not manually output a detection pattern
10 or scan the pattern with a scanner in order to correct variations in the discharge amount of the head of the printer. This is convenient for the user.

[Second Embodiment]

 In the characteristic feature of the second
15 embodiment, a host computer 1001 and printer 1003 exchange data at the same timing as exchange of a printhead 1006, unlike the first embodiment. The printer 1003 of the second embodiment allows dismounting the printhead 1006 from the carriage of the
20 main body of the printer 1003.

 The user exchanges the printhead in the following cases (1), (2), and (3).

 (1) The printhead is exchanged with a new one due to the limit of the service life.

25 (2) When the printer is kept unused for a long time, the printhead is dismounted and stored in its

storage box. In using the printer, the printhead is mounted again.

(3) In the use of a scanner mountable on the same carriage, the printhead is exchanged with the scanner.

5 In case (1), a printhead B different from a printhead A in use is mounted.

In cases (2) and (3), the same printhead is basically mounted.

In cases (1) and (3), the printhead is exchanged
10 while the printer is kept on. In case (2), the printer is turned off. For the next use, the printer is turned on, and then the printhead is mounted.

Case (1) will be exemplified.

The contents of head information written in an
15 EEPROM 1008 are the same as in the first embodiment, and a description thereof will be omitted.

The arrangement of the internal functions of an image processor 1009 in a printer driver 1002 of the host computer 1001 will be explained with reference to
20 Fig. 18.

Fig. 18 is a block diagram showing the functional arrangement of the image processor in the second embodiment.

In the functional arrangement of the image
25 processor according to the second embodiment, the same reference numerals as in the first embodiment denote

the same parts, and a description thereof will be omitted.

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The basic arrangement is the same as the functional arrangement of the image processor in the first embodiment in Fig. 13 except that a head information I/F control unit 3007 receives not a printing start instruction but head exchange information representing that the head was exchanged, which is a trigger signal for starting acquiring head information.

The operation between the host computer 1001 and the printer 1003 will be explained with reference to Fig. 19.

Fig. 19 is a flow chart showing the operation between the host computer and the printer in the second embodiment.

In step S9002, the host computer 1001 enters an input standby state for head exchange information. If the printhead 1006 has been exchanged in the printer 1003, the printer 1003 transmits head exchange information in step S9011. This means that the head exchange information is input to the head information I/F control unit 3007 in Fig. 18.

In step S9003, the host computer 1001 transmits a head identification information request signal to the printer 1003. This processing is executed by the head

identification information corresponding to the set
output gamma correction table. If the head
identification information returned by the output gamma
correction table change unit 3005 coincides with the
5 head identification information input from the printer
1003 (YES in step S9005), the head information I/F
control unit 3007 ends the processing of the host
computer 1001.

If NO in step S9005, i.e., head identification
10 information different from the one received from the
printer 1003 is set in the output gamma correction
table, the host computer 1001 transmits a discharge
amount information request signal to the printer 1003
in step S9006.

15 In step S9014, the printer 1003 enters a
reception standby state for a discharge amount
information request signal. If the printer 1003
receives the discharge amount information request
signal from the host computer 1001, the printer 1003
20 returns discharge amount information of each color in
the EEPROM 1008 of the printhead 1006 to the host
computer 1001 in step S9015.

In step S9007, the host computer 1001 enters a
reception standby state for discharge amount
25 information from the printer 1003. If the host
computer 1001 receives the discharge amount information,

In the processing flow shown in Fig. 19, the host computer 1001 and printer 1003 exchange head information to change the processing parameters of the image processor 1009 in the printer driver 1002.

As described above, according to the second embodiment, discharge amount information of the printhead 1006 written in the EEPROM 1008 of the printhead 1006 in advance, or head identification information unique to the printhead 1006 is loaded to the host computer 1001 at the exchange timing of the printhead 1006 in the printer 1003, and reflected on the processing parameters of the image processor 1009 in the printer driver 1002 in order to avoid adverse effects on an image due to variations in the discharge amount of each printhead of the printer 1003. Thus, a high-quality image can be output even with slight variations in discharge amount without varying the tint of the image.

The processing parameters of the image processor

1009 in the second embodiment are changed only when
exchange of the printhead 1006 is detected, and head
identification information different from the currently
set one is input. As a result, the processing load of
5 the host computer 1001 becomes smaller than in the
first embodiment.

The second embodiment has described the exchange
timing of data concerning the printhead between the
host computer 1001 and the printer 1003 by exemplifying
10 exchange of the printhead 1006. However, the present
invention is not limited to this. For example, data
may be exchanged before the start of the next printing
operation after exchange of the printhead 1006 is
detected. That is, whether the printhead 1006 has been
15 exchanged is determined prior to the start of printing
operation, and if the printhead 1006 has been exchanged,
data concerning the printhead is exchanged between the
host computer 1001 and the printer 1003.

Case (1) wherein the printhead is exchanged with
20 a new one has been exemplified. This embodiment can
also be applied to cases (2) and (3). That is,
processing shown in the flow chart of Fig. 19 is
executed based on information that the head is mounted
or the head is dismounted and then mounted again. By
25 performing the processing in Fig. 19 based on
mounting/dismounting of the printhead, the second

embodiment can cope with cases (2) and (3).

[Third Embodiment]

In the third embodiment, head information is transferred by one-way communication between a host
5 computer 1001 and a printer 1003 in which data can be communicated only from the host computer 1001 to the printer 1003, unlike the first embodiment. More specifically, head information is printed by the printer 1003, scanned by the user, and input via the UI
10 (User Interface) of the host computer 1001.

The arrangement of the internal functions of an image processor 1009 in a printer driver 1002 of the host computer 1001 will be explained with reference to Fig. 20.

15 Fig. 20 is a block diagram showing the functional arrangement of the image processor in the third embodiment.

In the functional arrangement of the image processor according to the third embodiment, the same
20 reference numerals as in the first embodiment denote the same parts, and a description thereof will be omitted.

The basic arrangement is the same as the functional arrangement of the image processor in the
25 first embodiment in Fig. 13 except that the image processor further comprises a printer driver user

interface 10003 for causing the user to input information, and a head information printing request unit 10001 for requesting the printer 1003 to print head information.

5 The operation between the host computer 1001 and the printer 1003 will be explained with reference to Fig. 21.

Fig. 21 is a flow chart showing the operation between the host computer and the printer in the third
10 embodiment.

In step S11002, the host computer 1001 enters an input standby state for a head information printing start instruction from the user. The user inputs a head information printing start instruction via the
15 printer driver user interface 10003 shown in Fig. 20. When the host computer 1001 and printer 1003 cannot bidirectionally communicate with each other, the host computer 1001 cannot detect whether a printhead has been exchanged. For this reason, when the user
20 exchanges a printhead, the user starts printing head information by manual operation. At the start of printing, the user touches a head information printing button 12001 on the printer driver user interface 10003 as shown in Fig. 22 to input a head information
25 printing start instruction.

If the head information printing start

instruction is input in step S11002, the host computer 1001 issues a head information printing request command to the printer 1003. This processing is executed by the head information printing request unit 10001 in

5 Fig. 20.

In step S11009, the printer 1003 enters a reception standby state for a head information printing request command. If the printer 1003 receives the head information printing request command from the host
10 computer 1001, the printer 1003 shifts to step S11010 to print head information on a printing medium set on the sheet feeder of the printer 1003. Fig. 23 shows a printing example when the printer 1003 prints head information.

15 In step S11004, the host computer 1001 enters an input standby state for head information from the printer driver user interface 10003. The user refers to the output printing medium having the head information shown in Fig. 23, and inputs the head
20 information using the printer driver user interface for inputting head information shown in Fig. 24. If head information is input by the user, the host computer 1001 shifts to step S11005.

In step S11005, the host computer 1001 checks
25 whether a head information table corresponding to the received head information (head identification

image processor 1009 in the printer driver 1002. Hence,
a high-quality image can be output even with slight
variations in discharge amount without varying the tint
of the image.

5 Note that head information is output to a
printing medium in the third embodiment, but the
present invention is not limited to this. For example,
a printer 1003 having an operation panel (not shown)
incorporating a monitor can output head information to
10 the monitor.

 The above embodiments have been explained by
assuming that a droplet discharged from a printhead is
ink and that a liquid contained in an ink tank is ink.
However, the content of the ink tank is not limited to
15 ink. For example, the ink tank can also contain a
processing solution to be discharged onto a printing
medium to increase the fixing properties, water
resistance, or quality of a printed image.

 The above embodiments can increase the density
20 and resolution of printing by using a system which
includes a means (e.g., an electrothermal transducer or
a laser beam) for generating thermal energy as energy
used to discharge ink and causes a state change of the
ink by this thermal energy, among other inkjet printing
25 systems.

As a representative arrangement or principle, it is preferable to use the basic principle disclosed in, e.g., U.S.P. No. 4723129 or 4740796. This system is applicable to both a so-called on-demand apparatus and
5 continuous apparatus. The system is particularly effective in an on-demand apparatus because at least one driving signal which corresponds to printing information and which gives a rapid temperature rise exceeding nuclear boiling is applied to an
10 electrothermal transducer which corresponds to a sheet or channel holding a liquid (ink), thereby causing this electrothermal transducer to generate thermal energy and cause film boiling on the thermal action surface of a printhead, and consequently a bubble can be formed in
15 the liquid (ink) in one-to-one correspondence with the driving signal. By growth and shrinkage of this bubble, the liquid (ink) is discharged from a discharge orifice to form at least one droplet. This driving signal is more preferably a pulse signal because growth and
20 shrinkage of a bubble are instantaneously appropriately performed, so discharge of the liquid (ink) having high response is achieved.

This pulse driving signal is preferably a signal described in U.S.P. No. 4463359 or 4345262. Note that
25 superior printing can be performed by the use of conditions described in U.S.P. No. 4313124 which is the

invention concerning the rate of temperature rise on the thermal action surface.

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The arrangement of a printhead can be the combination (a linear liquid channel or a right-angle liquid channel) of the discharge orifices, liquid channels, and electrothermal transducers disclosed in the specifications described above. The present invention also includes arrangements using U.S.P. Nos. 4558333 and 4459600 in each of which the thermal action surface is placed in a bent region. Additionally, it is possible to use an arrangement based on Japanese Patent Laid-Open No. 59-123670 in which a common slot is used as a discharge portion of a plurality of electrothermal transducers or Japanese Patent Laid-Open No. 59-138461 in which an opening for absorbing the pressure wave of thermal energy is opposed to a discharge portion.

Furthermore, a full line type printhead having a length corresponding to the width of the largest printing medium printable by a printing apparatus can have a structure which meets this length by combining a plurality of printheads as disclosed in the aforementioned specifications or can be a single integrated printhead.

In addition, it is possible to use not only a cartridge type printhead, explained in the above

embodiments, in which ink tanks are integrated with a printhead itself, but also an interchangeable chip type printhead which can be electrically connected to an apparatus main body and supplied with ink from the apparatus main body when attached to the apparatus main body.

Adding a recovering means or a preliminary means for a printhead to the printing apparatus described above is preferable because printing can further stabilize. Practical examples of the additional means for a printhead are a capping means, a cleaning means, a pressurizing or drawing means, and an electrothermal transducer or another heating element or a preliminary heating means combining them. A predischARGE mode for performing discharge different from printing is also effective to perform stable printing.

A printing mode of the printing apparatus is not restricted to a printing mode using only a main color such as black. That is, the apparatus can have at least a composite color mode using different colors and a full color mode using mixed colors, regardless of whether a printhead is an integrated head or the combination of a plurality of heads.

The above embodiments are explained assuming that ink is a liquid. However, it is possible to use ink which solidifies at room temperature or less but

softens or liquefies at room temperature. In inkjet systems, the general approach is to perform temperature control such that the viscosity of ink falls within a stable discharge range by adjusting the temperature of the ink itself within the range of 30°C to 70°C. Hence, ink need only be a liquid when a printing signal used is applied to it.

Additionally, to positively prevent a temperature rise by thermal energy by positively using this temperature rise as energy of the state change from the solid state to the liquid state of ink, or to prevent evaporation of ink, ink which solidifies when left to stand and liquefies when heated can be used. That is, the present invention is applicable to any ink which liquefies only when thermal energy is applied, such as ink which liquefies when applied with thermal energy corresponding to a printing signal and is discharged as liquid ink, or ink which already starts to solidify when arriving at a printing medium. As described in Japanese Patent Laid-Open No. 54-56847 or 60-71260, this type of ink can be held as a liquid or solid in a recess or through hole in a porous sheet and opposed to an electrothermal transducer in this state. In the present invention, executing the aforementioned film boiling scheme is most effective for each ink described above.

Furthermore, the printing apparatus according to the present invention can take the form of any of an integrated or separate image output terminal of an information processing apparatus such as a computer, a copying apparatus combined with a reader or the like, and a facsimile apparatus having a transmission/reception function.

The present invention can be applied to a system constituted by a plurality of devices (e.g., a host computer, interface, reader, and printer) or to an apparatus (e.g., a copying machine or facsimile apparatus) comprising a single device.

Further, the object of the present invention can also be achieved by providing a storage medium storing program codes of software for performing the aforesaid functions according to the embodiments to a system or an apparatus, reading the program codes with a computer (or a CPU or MPU) of the system or apparatus from the storage medium, and then executing the program codes.

In this case, the program codes read out from the storage medium realize the functions according to the embodiments, and the storage medium storing the program codes constitutes the invention.

Further, as the storage medium for providing the program codes, it is possible to use, e.g., a floppy disk, hard disk, optical disk, magnetooptical disk,

CD-ROM, CD-R, magnetic tape, nonvolatile memory card,
and ROM.

Furthermore, besides aforesaid functions
according to the above embodiments are realized by
5 executing the program codes which are read out by a
computer, the present invention includes a case where
an OS (Operating System) or the like running on the
computer performs a part or the whole of actual
processing in accordance with designations by the
10 program codes and realizes functions according to the
above embodiments.

Furthermore, the present invention also includes
a case where, after the program codes read out from the
storage medium are written in a memory of a function
15 extension board inserted into a computer or of a
function extension unit connected to a computer, a CPU
or the like of the function extension board or function
extension unit performs a part or the whole of actual
processing in accordance with designations by the
20 program codes and realizes functions of the above
embodiments.

When the present invention is applied to the
above storage medium, this storage medium stores
program codes corresponding to the flow chart shown in
25 Fig. 16, 19, or 21 explained earlier.

As many apparently widely different embodiments

of the present invention can be made without departing
from the spirit and scope thereof, it is to be
understood that the invention is not limited to the
specific embodiments thereof except as defined in the
5 appended claims.

WHAT IS CLAIMED IS:

1. A printing system having an external apparatus for generating printing data corresponding to an image to be printed, and a printing apparatus for performing
5 printing with a printhead on the basis of the printing data to be output from the external apparatus, wherein the printing apparatus comprises:
storage means for storing head information about the printhead; and
10 output means for outputting the head information, and
the external apparatus comprises:
image processing means for processing the printing data;
15 input means for inputting the head information; and
setting means for setting a processing parameter for processing by said image processing means on the basis of the head information input by said input means.
- 20 2. The system according to claim 1, wherein the head information contains discharge amount information for each of a plurality of heads of the printhead and identification information unique to the printhead.
3. The system according to claim 2, wherein said
25 setting means comprises management means for managing the discharge amount information and the identification

information for the printhead in correspondence with each other, and

when identification information corresponding to the identification information contained in the head information input by said input means is not managed by said management means, said setting means sets a processing parameter of image processing for the printing data to be output to the printing apparatus.

4. The system according to claim 1, wherein said output means outputs the head information at the same timing as input of a printing start instruction from the external apparatus.

5. The system according to claim 1, wherein said output means outputs the head information at the same timing as exchange of the printhead.

6. The system according to claim 1, wherein said output means outputs the head information at a timing based on mounting/dismounting of the printhead.

7. The system according to claim 1, wherein the external apparatus and the printing apparatus are connected via a communication line, and said output means transmits the head information to the external apparatus via the communication line.

8. The system according to claim 1, wherein the external apparatus and the printing apparatus are connected via a communication line, and said input

means receives the head information from the printing apparatus via the communication line.

9. The system according to claim 1, wherein said output means outputs the head information to a printing
5 medium.

10. The system according to claim 1, wherein said input means includes a user interface displayed on a monitor.

11. The system according to claim 1, wherein the
10 printhead includes an inkjet printhead for discharging ink to perform printing.

12. The system according to claim 1, wherein the printhead includes a printhead for discharging ink using thermal energy, and comprises a thermal energy
15 transducer for generating thermal energy to be applied to the ink.

13. A printing apparatus for performing printing with a printhead on the basis of printing data input from an external apparatus, comprising:

20 storage means for storing head information about the printhead;

output means for outputting the head information;
and

input means for inputting printing data having
25 undergone image processing using a processing parameter based on the head information set by the external

apparatus.

14. The apparatus according to claim 13, wherein the head information contains discharge amount information for each of a plurality of heads of the printhead and
5 identification information unique to the printhead.

15. The apparatus according to claim 13, wherein said output means outputs the head information at the same timing as input of a printing start instruction from the external apparatus.

10 16. The apparatus according to claim 13, wherein said output means outputs the head information at the same timing as exchange of the printhead.

17. The apparatus according to claim 13, wherein said output means outputs the head information at a timing
15 based on mounting/dismounting of the printhead.

18. The apparatus according to claim 13, wherein the printing apparatus is connected to the external apparatus via a communication line, and said output means transmits the head information to the external
20 apparatus via the communication line.

19. The apparatus according to claim 13, wherein the printing apparatus is connected to the external apparatus via a communication line, and said input means receives the printing data from the external
25 apparatus via the communication line.

20. The apparatus according to claim 13, wherein said

output means outputs the head information to a printing medium.

21. The apparatus according to claim 13, wherein the printhead includes an inkjet printhead for discharging
5 ink to perform printing.

22. The apparatus according to claim 13, wherein the printhead includes a printhead for discharging ink using thermal energy, and comprises a thermal energy transducer for generating thermal energy to be applied
10 to the ink.

23. An information processing apparatus for inputting printing data to a printing apparatus for performing printing with a printhead, comprising:

input means for inputting head information about
15 the printhead that is stored in the printing apparatus and output from the printing apparatus; and

setting means for setting a processing parameter of image processing for the printing data to be output to the printing apparatus on the basis of the head
20 information input by said input means.

24. The apparatus according to claim 23, wherein the head information contains discharge amount information for each of a plurality of heads of the printhead and identification information unique to the printhead.

25. The apparatus according to claim 24, wherein said setting means comprises management means for managing

the discharge amount information and the identification information for the printhead in correspondence with each other, and

when identification information corresponding to the identification information contained in the head information input by said input means is not managed by said management means, said setting means sets the processing parameter of image processing for the printing data to be output to the printing apparatus.

26. The apparatus according to claim 23, wherein the printing apparatus outputs the head information at the same timing as input of a printing start instruction from the information processing apparatus.

27. The apparatus according to claim 23, wherein the printing apparatus outputs the head information at a timing based on mounting/dismounting of the printhead.

28. The apparatus according to claim 23, wherein the printing apparatus outputs the head information at the same timing as exchange of the printhead.

29. The apparatus according to claim 23, wherein the information processing apparatus is connected to the printing apparatus via a communication line, and said input means receives the head information from the printing apparatus via the communication line.

30. The apparatus according to claim 23, wherein said input means includes a user interface displayed on a

monitor.

31. A control method for a printing system having an external apparatus for generating printing data and a printing apparatus for performing printing with a printhead on the basis of the printing data, comprising:

the storage step of storing head information about the printhead in an internal memory of the printing apparatus;

10 the output step of outputting the head information from the printing apparatus;

the input step of inputting the head information to the external apparatus; and

the setting step of setting a processing parameter of image processing for the printing data to be output to the printing apparatus on the basis of the head information input in the input step.

32. The method according to claim 31, wherein the head information contains discharge amount information for each of a plurality of heads of the printhead and identification information unique to the printhead.

33. The method according to claim 32, wherein the setting step comprises the management step of managing the discharge amount information and the identification information for the printhead in correspondence with each other, and

the setting step comprises, when identification information corresponding to the identification information contained in the head information input in the input step is not managed in the management step, 5 setting the processing parameter of image processing for the printing data to be output to the printing apparatus.

34. The method according to claim 31, wherein the head information is output in the output step at the 10 same timing as input of a printing start instruction from the external apparatus.

35. The method according to claim 31, wherein the head information is output in the output step at the same timing as exchange of the printhead.

15 36. The method according to claim 35, wherein the output step comprises outputting the head information when the printhead is mounted/dismounted.

37. The method according to claim 31, wherein the external apparatus and the printing apparatus are 20 connected via a communication line, and

the output step comprises transmitting the head information to the external apparatus via the communication line.

38. The method according to claim 31, wherein the 25 external apparatus and the printing apparatus are connected via a communication line, and

the input step comprises receiving the head information from the printing apparatus via the communication line.

39. The method according to claim 31, wherein the
5 output step comprises outputting the head information to a printing medium.

40. The method according to claim 31, wherein the input step comprises inputting the head information via a user interface displayed on a monitor.

10 41. The method according to claim 31, wherein the printhead includes an inkjet printhead for discharging ink to perform printing.

42. The method according to claim 31, wherein the printhead includes a printhead for discharging ink
15 using thermal energy, and comprises a thermal energy transducer for generating thermal energy to be applied to the ink.

43. A control method for a printing apparatus for performing printing with a printhead on the basis of
20 printing data input from an external apparatus, comprising:

the storage step of storing head information about the printhead in a memory;

the output step of outputting the head
25 information; and

the input step of inputting printing data having

54. The method according to claim 53, wherein the setting step comprises the management step of managing the discharge amount information and the identification information for the printhead in correspondence with
5 each other, and

the setting step comprises, when identification information corresponding to the identification information contained in the head information input in the input step is not managed in the management step,
10 setting the processing parameter of image processing for the printing data to be output to the printing apparatus.

55. The method according to claim 52, wherein the head information is output from the printing apparatus
15 at the same timing as input of a printing start instruction by the information processing apparatus.

56. The method according to claim 55, wherein the head information is output from the printing apparatus at the same timing as mount/dismount of the printhead.

20 57. The method according to claim 52, wherein the head information is output from the printing apparatus at the same timing as exchange of the printhead.

58. The method according to claim 52, wherein the information processing apparatus is connected to the
25 printing apparatus via a communication line, and

the input step comprises receiving the head

information from the printing apparatus via the communication line.

59. The method according to claim 52, wherein the input step uses a user interface displayed on a monitor.

5 60. A computer-readable memory storing program codes of control of a printing system having an external apparatus for generating printing data and a printing apparatus for performing printing with a printhead on the basis of the printing data, comprising:

10 a program code of the storage step of storing head information about the printhead in an internal memory of the printing apparatus;

a program code of the output step of outputting the head information from the printing apparatus;

15 a program code of the input step of inputting the head information to the external apparatus; and

a program code of the setting step of setting a processing parameter of image processing for the printing data to be output to the printing apparatus on
20 the basis of the head information input in the input step.

61. A computer-readable memory storing program codes of control of a printing apparatus for performing printing with a printhead on the basis of printing data
25 input from an external apparatus, comprising:

a program code of the storage step of storing

head information about the printhead in a memory;

a program code of the output step of outputting the head information; and

a program code of the input step of inputting
5 printing data having undergone image processing using a processing parameter based on the head information set by the external apparatus.

62. A computer-readable memory storing program codes of control of an information processing apparatus for
10 inputting printing data to a printing apparatus for performing printing with a printhead, comprising:

a program code of the input step of inputting head information about the printhead that is stored in the printing apparatus and output from the printing
15 apparatus; and

a program code of the setting step of setting a processing parameter of image processing for the printing data to be output to the printing apparatus on the basis of the head information input in the input
20 step.

The following table shows the number of persons employed in the manufacturing industries of the United Kingdom, by sex and age, in 1951, 1955, 1959, 1963, 1967, 1971, 1975, 1979, 1983, 1987, 1991, 1995, 1999, 2003, 2007, 2011, 2015, 2019, 2023, 2027, 2031, 2035, 2039, 2043, 2047, 2051, 2055, 2059, 2063, 2067, 2071, 2075, 2079, 2083, 2087, 2091, 2095, 2100, 2105, 2110, 2115, 2120, 2125, 2130, 2135, 2140, 2145, 2150, 2155, 2160, 2165, 2170, 2175, 2180, 2185, 2190, 2195, 2200, 2205, 2210, 2215, 2220, 2225, 2230, 2235, 2240, 2245, 2250, 2255, 2260, 2265, 2270, 2275, 2280, 2285, 2290, 2295, 2300, 2305, 2310, 2315, 2320, 2325, 2330, 2335, 2340, 2345, 2350, 2355, 2360, 2365, 2370, 2375, 2380, 2385, 2390, 2395, 2400, 2405, 2410, 2415, 2420, 2425, 2430, 2435, 2440, 2445, 2450, 2455, 2460, 2465, 2470, 2475, 2480, 2485, 2490, 2495, 2500, 2505, 2510, 2515, 2520, 2525, 2530, 2535, 2540, 2545, 2550, 2555, 2560, 2565, 2570, 2575, 2580, 2585, 2590, 2595, 2600, 2605, 2610, 2615, 2620, 2625, 2630, 2635, 2640, 2645, 2650, 2655, 2660, 2665, 2670, 2675, 2680, 2685, 2690, 2695, 2700, 2705, 2710, 2715, 2720, 2725, 2730, 2735, 2740, 2745, 2750, 2755, 2760, 2765, 2770, 2775, 2780, 2785, 2790, 2795, 2800, 2805, 2810, 2815, 2820, 2825, 2830, 2835, 2840, 2845, 2850, 2855, 2860, 2865, 2870, 2875, 2880, 2885, 2890, 2895, 2900, 2905, 2910, 2915, 2920, 2925, 2930, 2935, 2940, 2945, 2950, 2955, 2960, 2965, 2970, 2975, 2980, 2985, 2990, 2995, 3000, 3005, 3010, 3015, 3020, 3025, 3030, 3035, 3040, 3045, 3050, 3055, 3060, 3065, 3070, 3075, 3080, 3085, 3090, 3095, 3100, 3105, 3110, 3115, 3120, 3125, 3130, 3135, 3140, 3145, 3150, 3155, 3160, 3165, 3170, 3175, 3180, 3185, 3190, 3195, 3200, 3205, 3210, 3215, 3220, 3225, 3230, 3235, 3240, 3245, 3250, 3255, 3260, 3265, 3270, 3275, 3280, 3285, 3290, 3295, 3300, 3305, 3310, 3315, 3320, 3325, 3330, 3335, 3340, 3345, 3350, 3355, 3360, 3365, 3370, 3375, 3380, 3385, 3390, 3395, 3400, 3405, 3410, 3415, 3420, 3425, 3430, 3435, 3440, 3445, 3450, 3455, 3460, 3465, 3470, 3475, 3480, 3485, 3490, 3495, 3500, 3505, 3510, 3515, 3520, 3525, 3530, 3535, 3540, 3545, 3550, 3555, 3560, 3565, 3570, 3575, 3580, 3585, 3590, 3595, 3600, 3605, 3610, 3615, 3620, 3625, 3630, 3635, 3640, 3645, 3650, 3655, 3660, 3665, 3670, 3675, 3680, 3685, 3690, 3695, 3700, 3705, 3710, 3715, 3720, 3725, 3730, 3735, 3740, 3745, 3750, 3755, 3760, 3765, 3770, 3775, 3780, 3785, 3790, 3795, 3800, 3805, 3810, 3815, 3820, 3825, 3830, 3835, 3840, 3845, 3850, 3855, 3860, 3865, 3870, 3875, 3880, 3885, 3890, 3895, 3900, 3905, 3910, 3915, 3920, 3925, 3930, 3935, 3940, 3945, 3950, 3955, 3960, 3965, 3970, 3975, 3980, 3985, 3990, 3995, 4000, 4005, 4010, 4015, 4020, 4025, 4030, 4035, 4040, 4045, 4050, 4055, 4060, 4065, 4070, 4075, 4080, 4085, 4090, 4095, 4100, 4105, 4110, 4115, 4120, 4125, 4130, 4135, 4140, 4145, 4150, 4155, 4160, 4165, 4170, 4175, 4180, 4185, 4190, 4195, 4200, 4205, 4210, 4215, 4220, 4225, 4230, 4235, 4240, 4245, 4250, 4255, 4260, 4265, 4270, 4275, 4280, 4285, 4290, 4295, 4300, 4305, 4310, 4315, 4320, 4325, 4330, 4335, 4340, 4345, 4350, 4355, 4360, 4365, 4370, 4375, 4380, 4385, 4390, 4395, 4400, 4405, 4410, 4415, 4420, 4425, 4430, 4435, 4440, 4445, 4450, 4455, 4460, 4465, 4470, 4475, 4480, 4485, 4490, 4495, 4500, 4505, 4510, 4515, 4520, 4525, 4530, 4535, 4540, 4545, 4550, 4555, 4560, 4565, 4570, 4575, 4580, 4585, 4590, 4595, 4600, 4605, 4610, 4615, 4620, 4625, 4630, 4635, 4640, 4645, 4650, 4655, 4660, 4665, 4670, 4675, 4680, 4685, 4690, 4695, 4700, 4705, 4710, 4715, 4720, 4725, 4730, 4735, 4740, 4745, 4750, 4755, 4760, 4765, 4770, 4775, 4780, 4785, 4790, 4795, 4800, 4805, 4810, 4815, 4820, 4825, 4830, 4835, 4840, 4845, 4850, 4855, 4860, 4865, 4870, 4875, 4880, 4885, 4890, 4895, 4900, 4905, 4910, 4915, 4920, 4925, 4930, 4935, 4940, 4945, 4950, 4955, 4960, 4965, 4970, 4975, 4980, 4985, 4990, 4995, 5000, 5005, 5010, 5015, 5020, 5025, 5030, 5035, 5040, 5045, 5050, 5055, 5060, 5065, 5070, 5075, 5080, 5085, 5090, 5095, 5100, 5105, 5110, 5115, 5120, 5125, 5130, 5135, 5140, 5145, 5150, 5155, 5160, 5165, 5170, 5175, 5180, 5185, 5190, 5195, 5200, 5205, 5210, 5215, 5220, 5225, 5230, 5235, 5240, 5245, 5250, 5255, 5260, 5265, 5270, 5275, 5280, 5285, 5290	
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5

FIG. 1

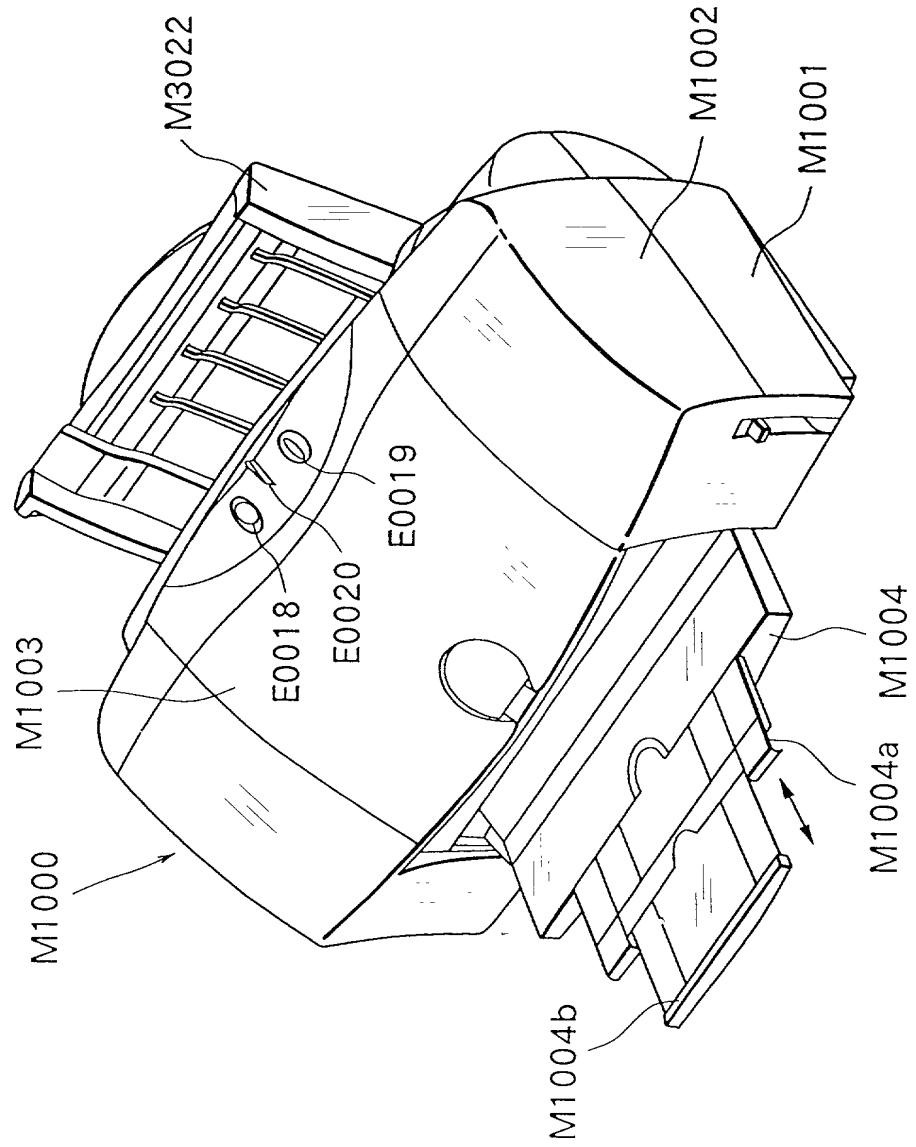


FIG. 2

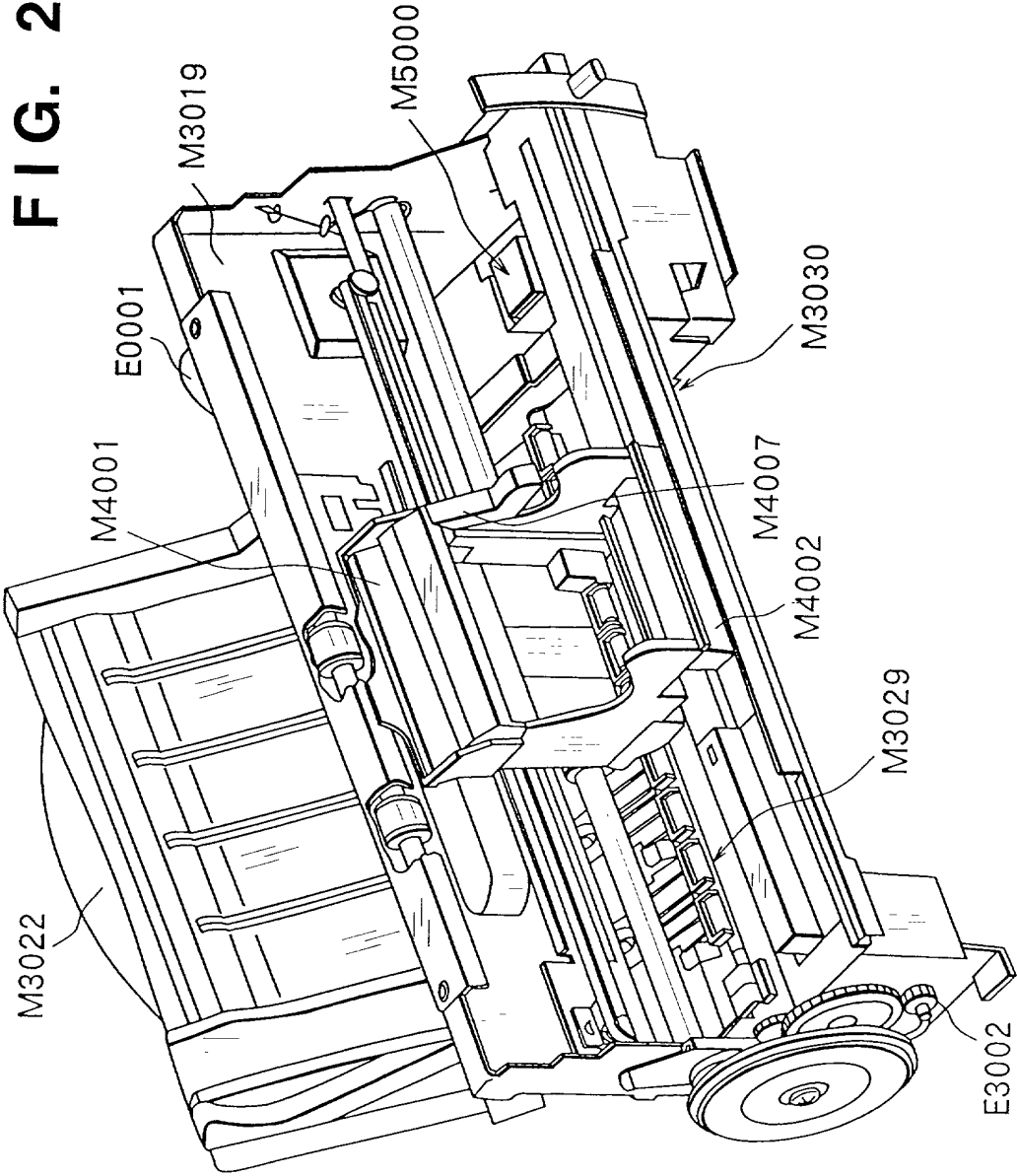


FIG. 3

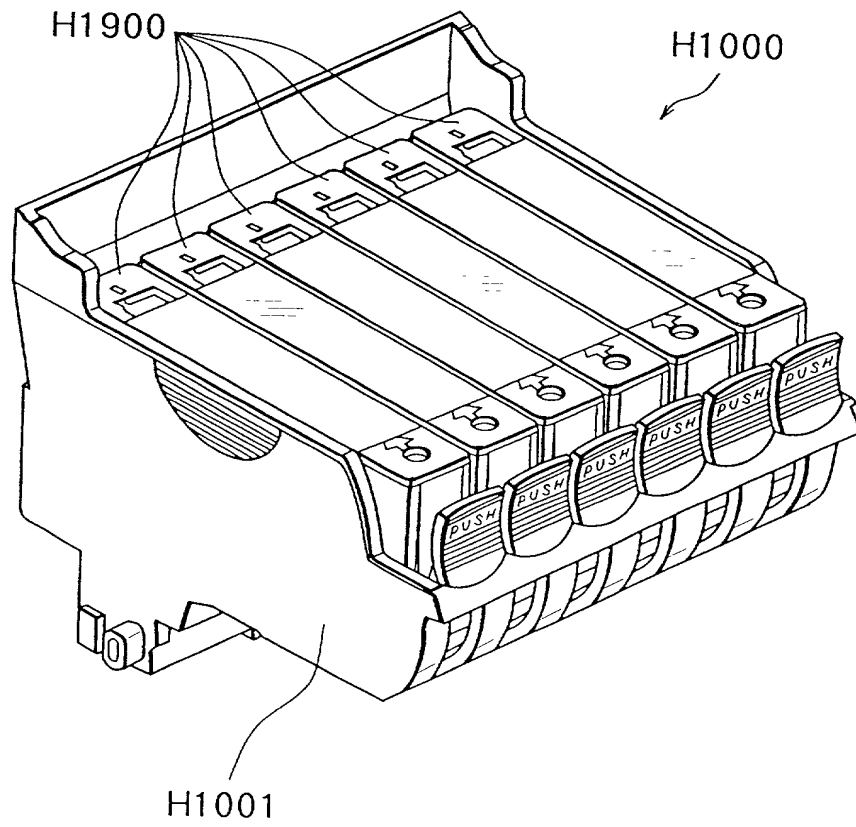
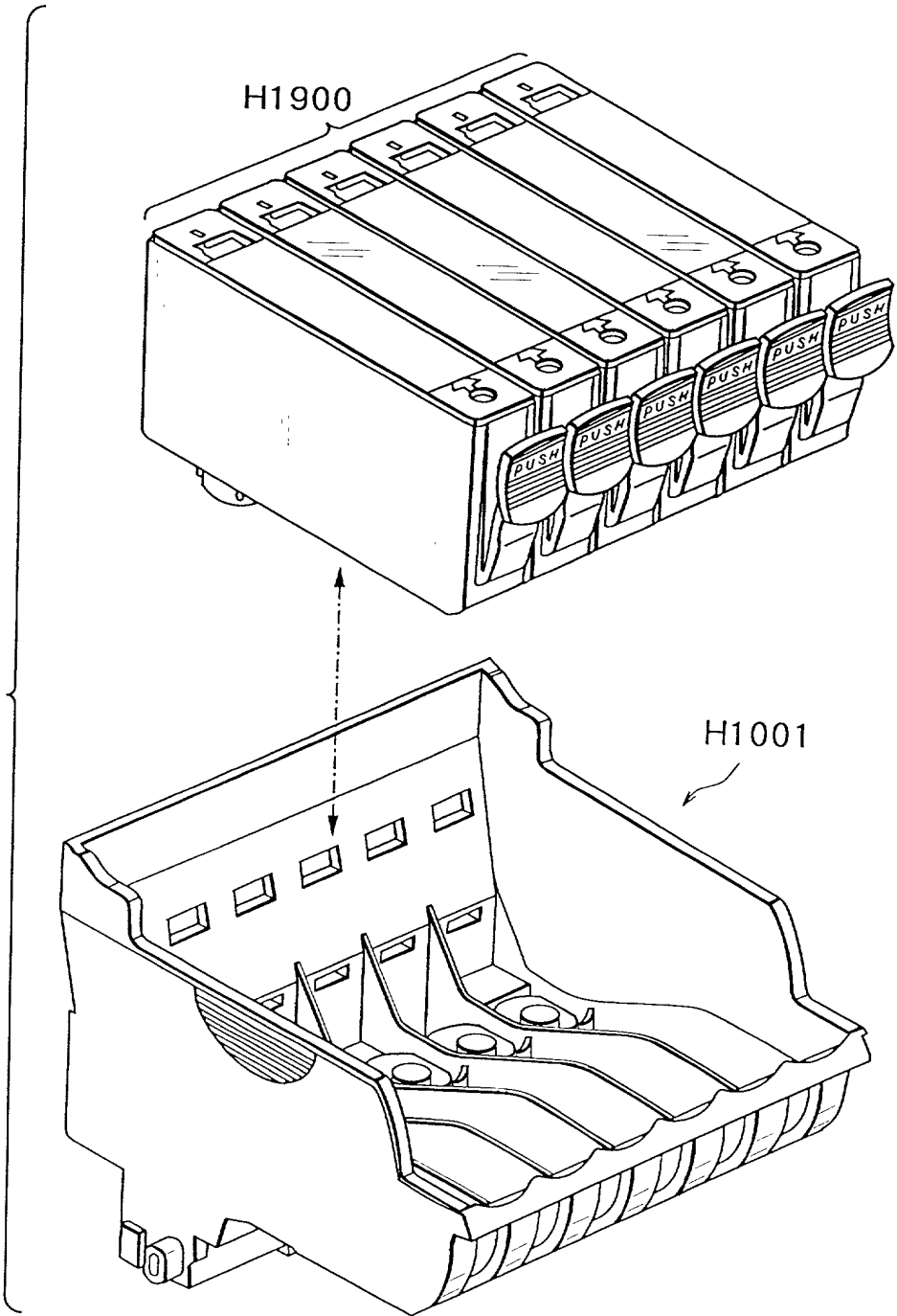


FIG. 4



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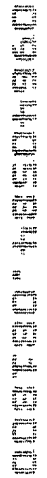


FIG. 6A

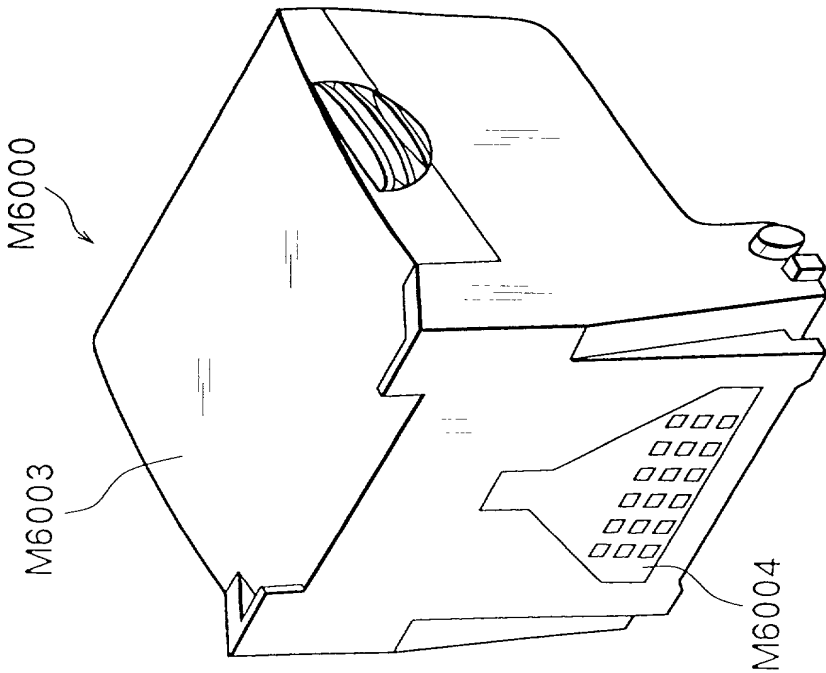


FIG. 6B

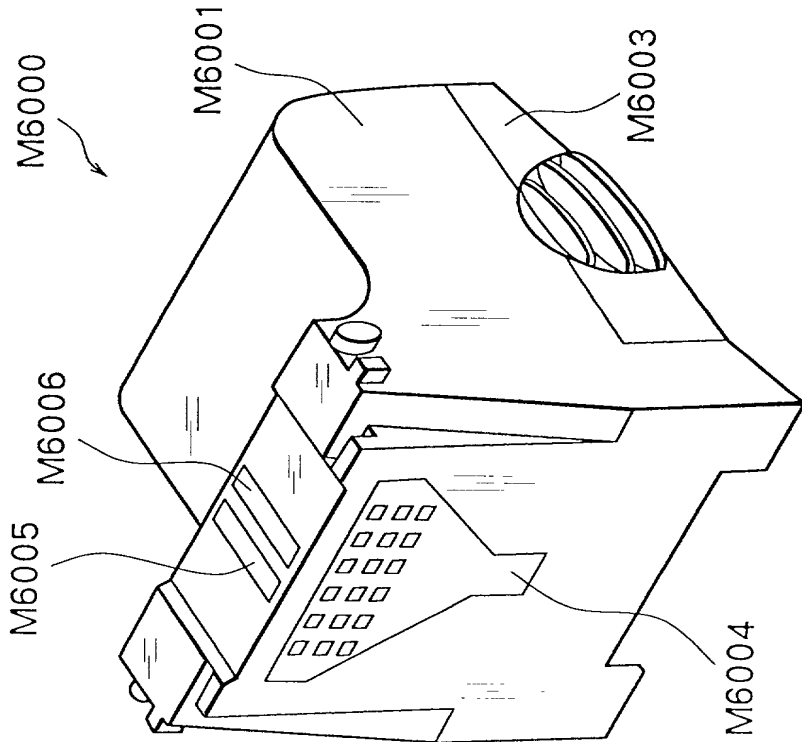


FIG. 7

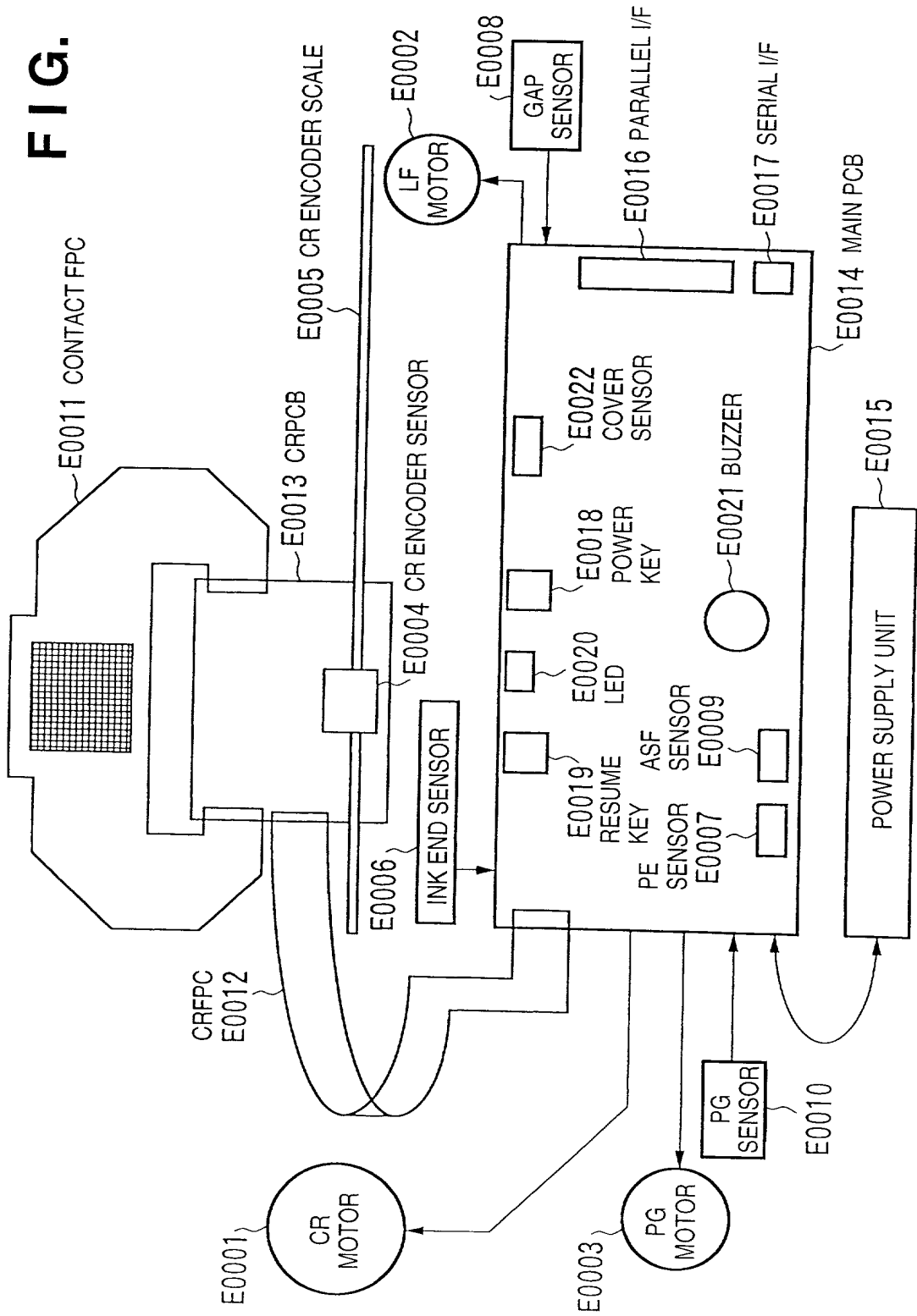


FIG. 8

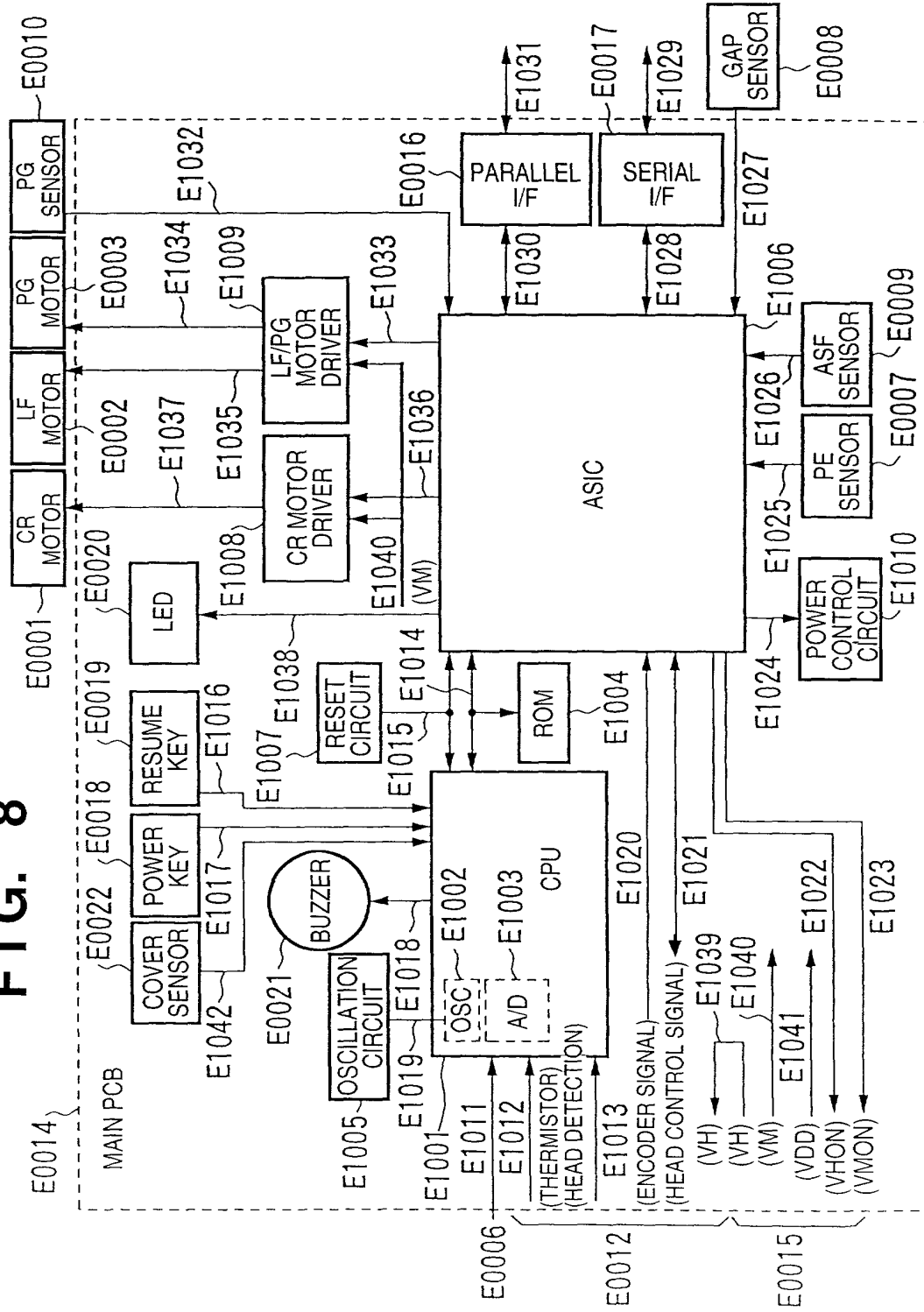
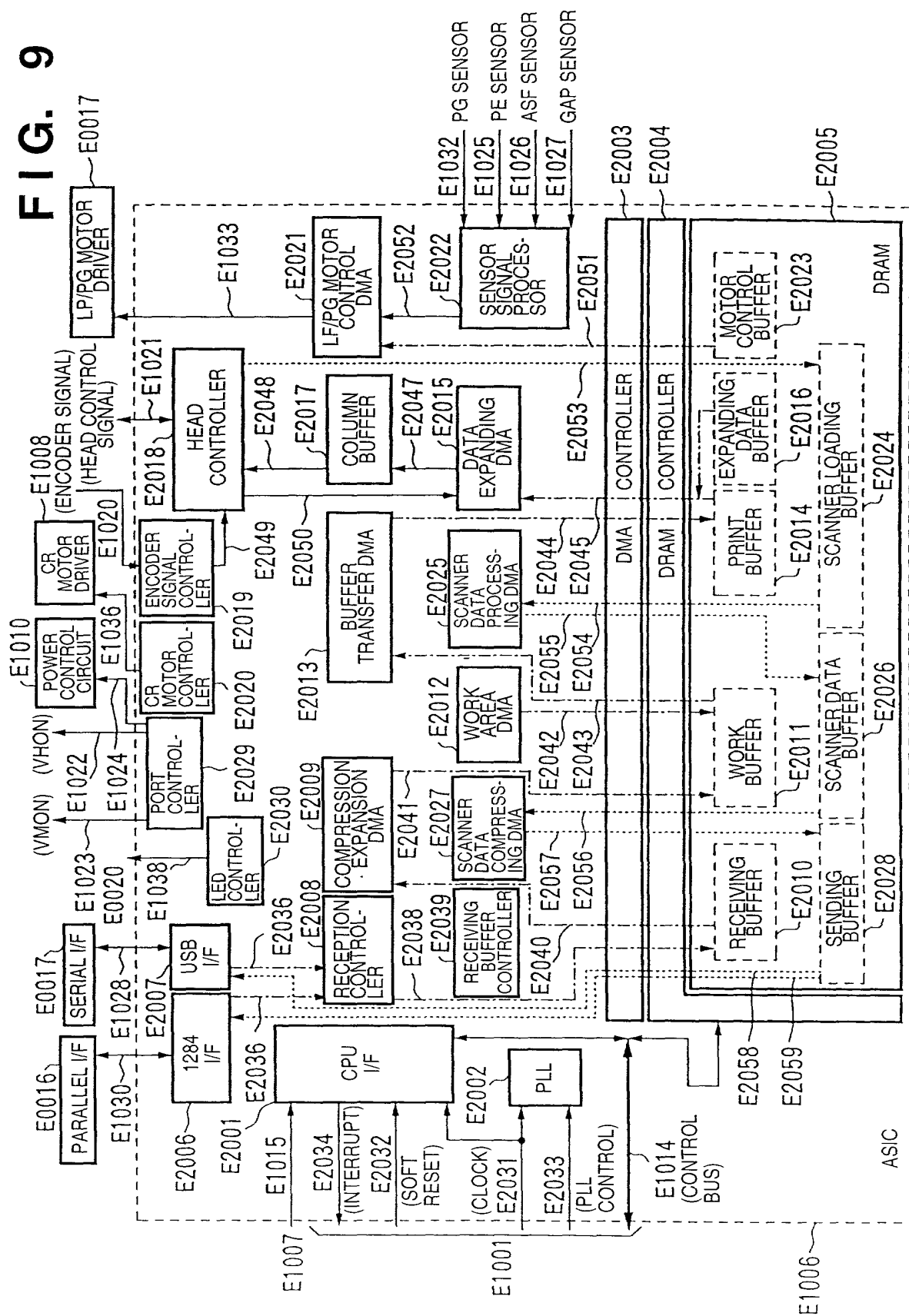
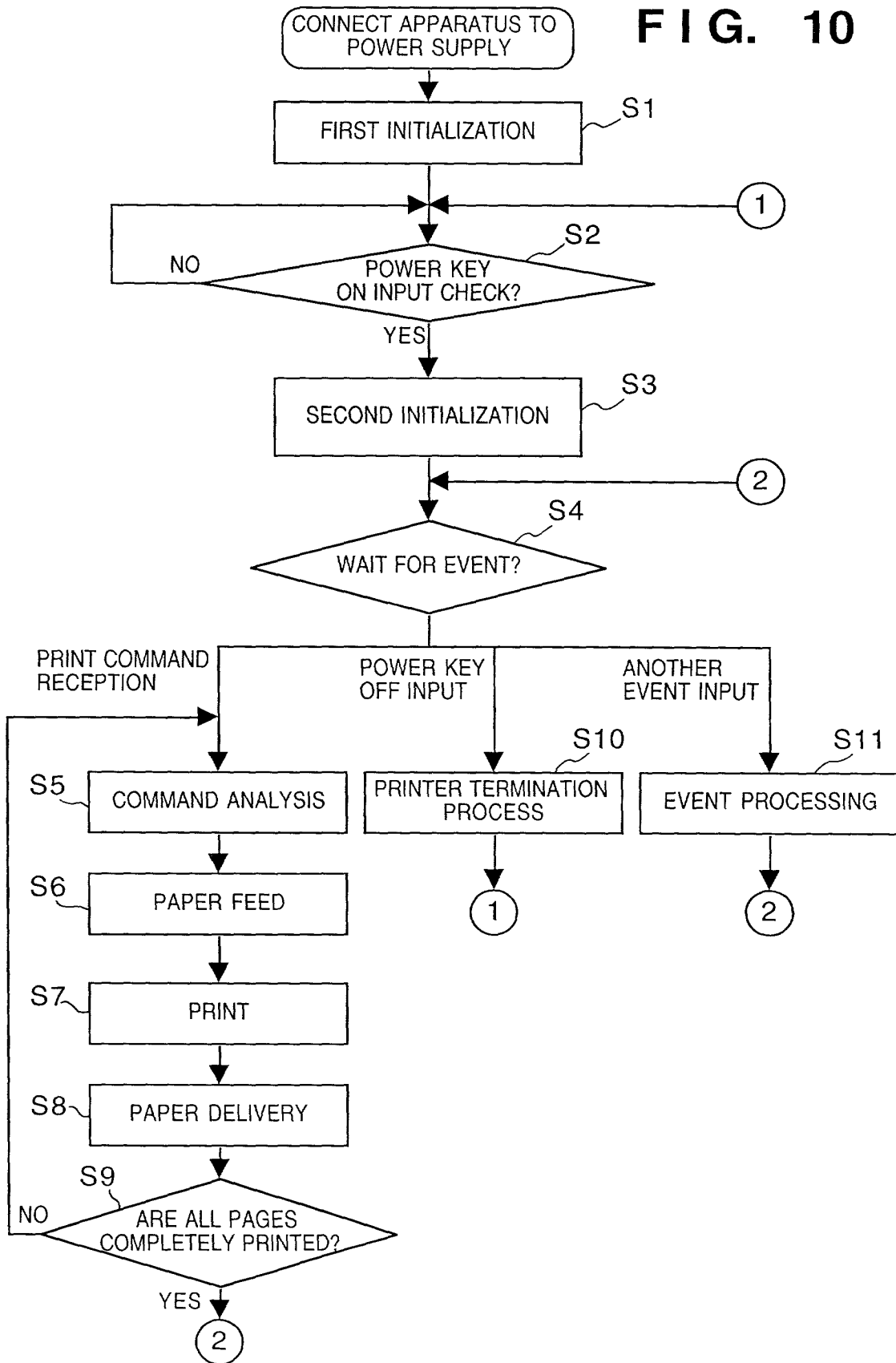


Fig. 9



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FIG. 10



003730" 48504960

FIG. 11

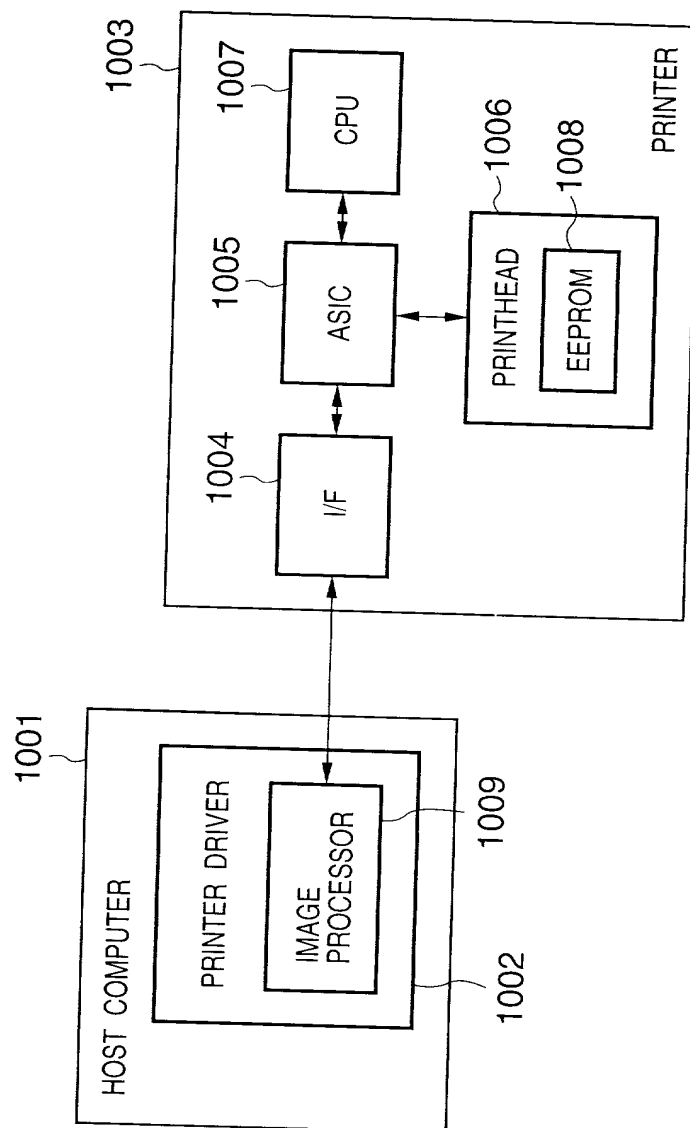


FIG. 12

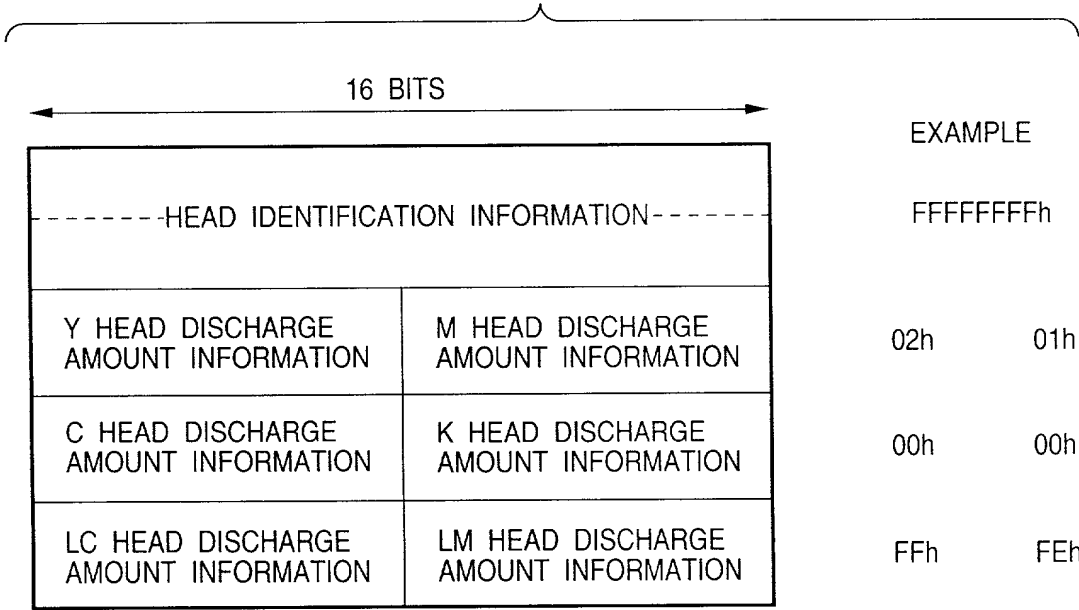


FIG. 13

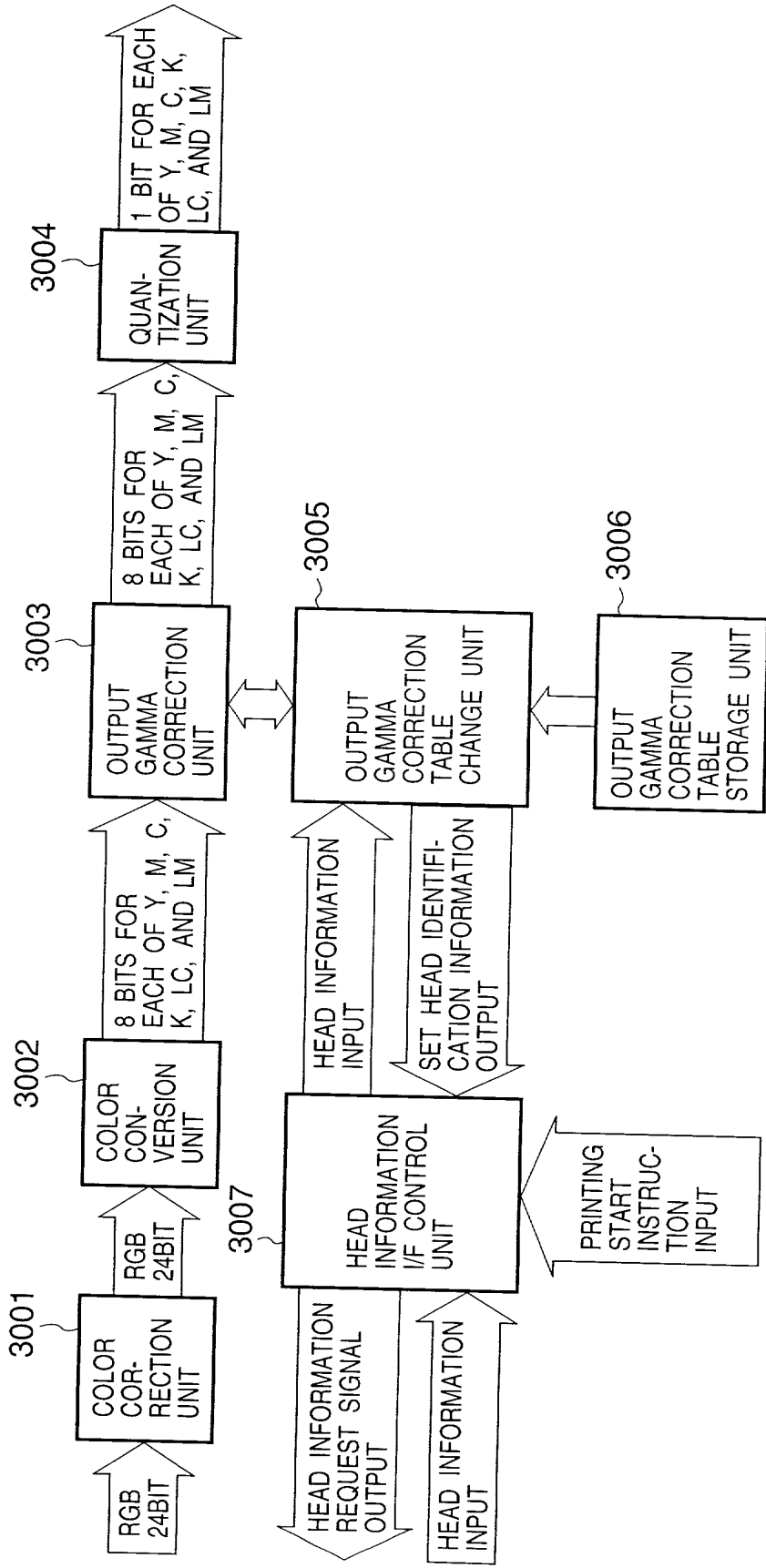


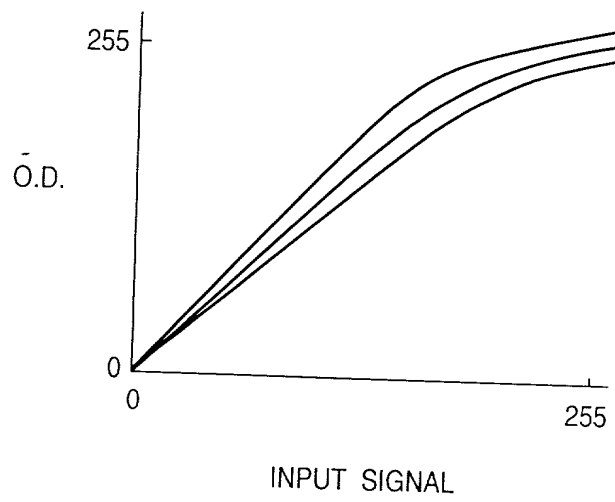
FIG. 14

FIG. 15

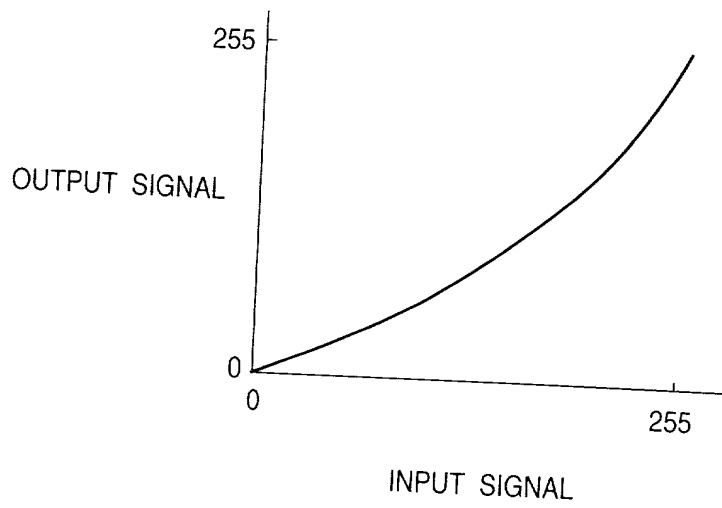


FIG. 17

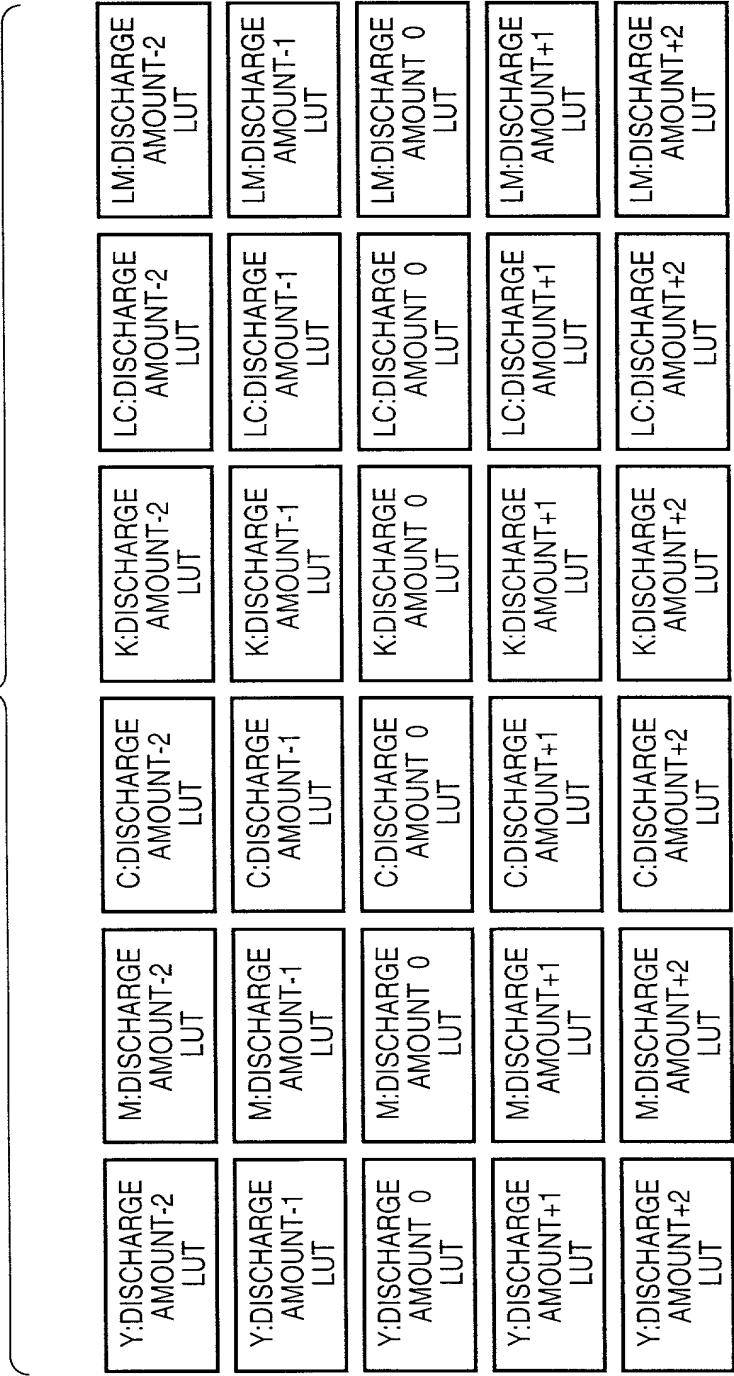
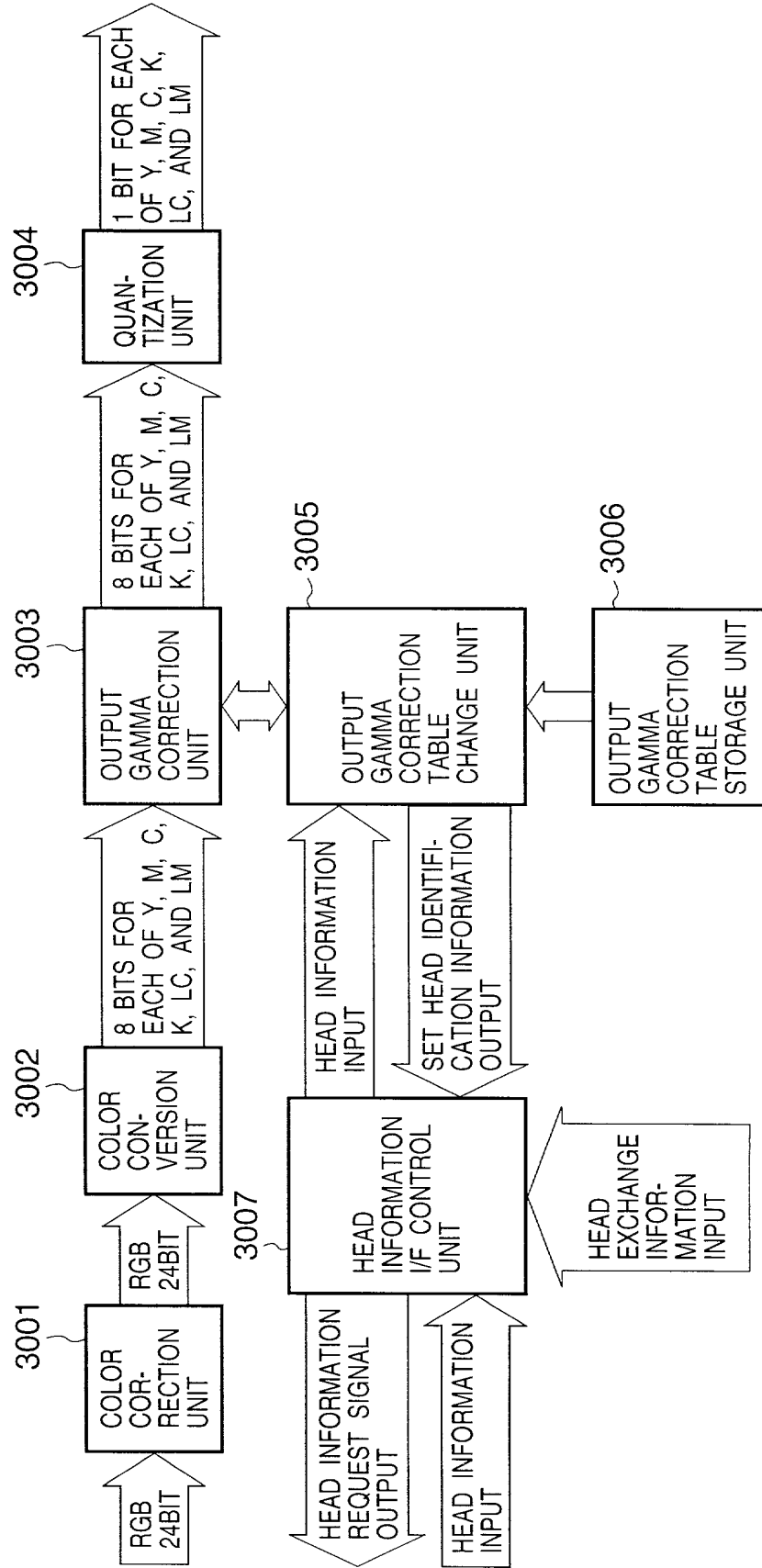


FIG. 18



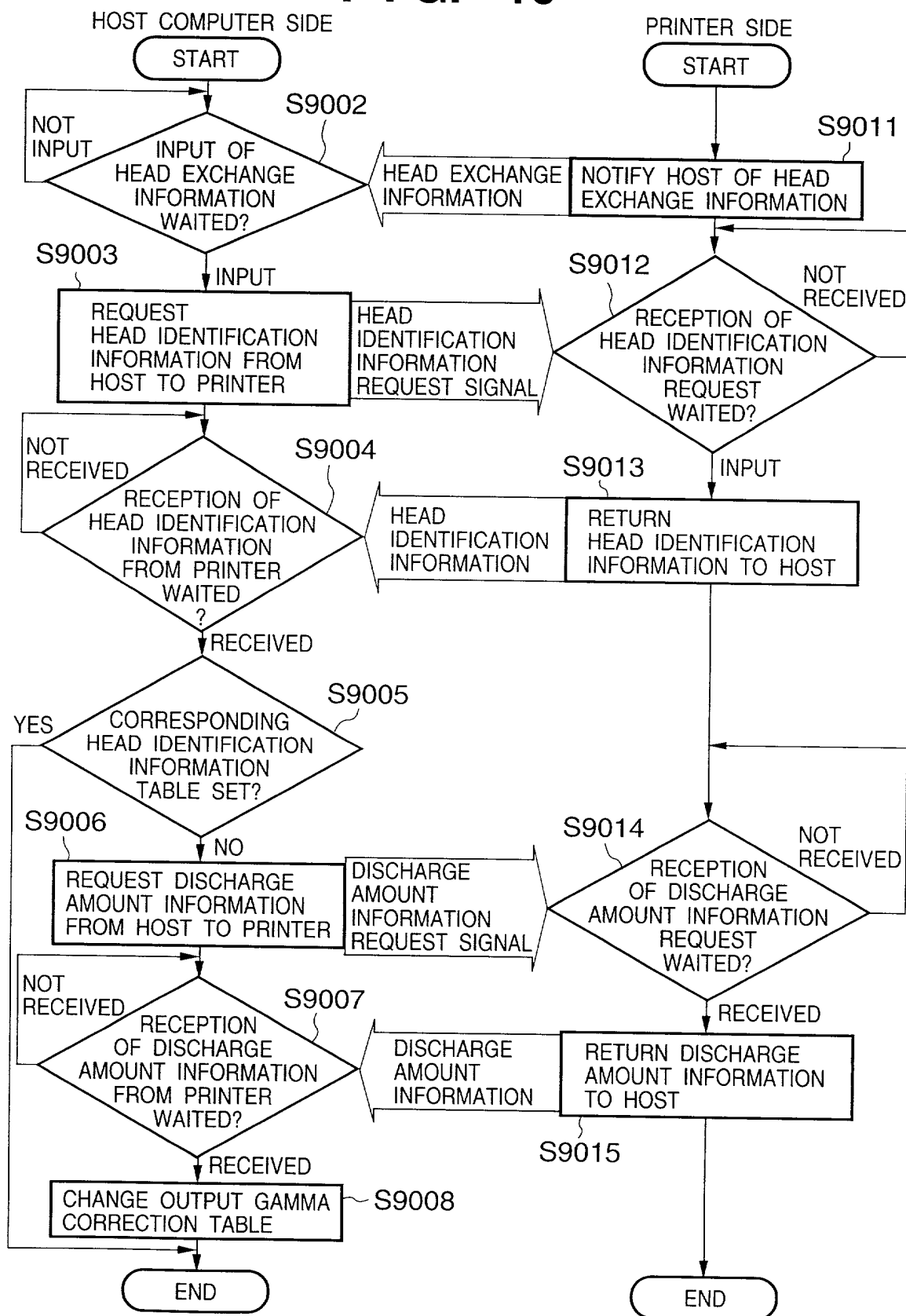


FIG. 20

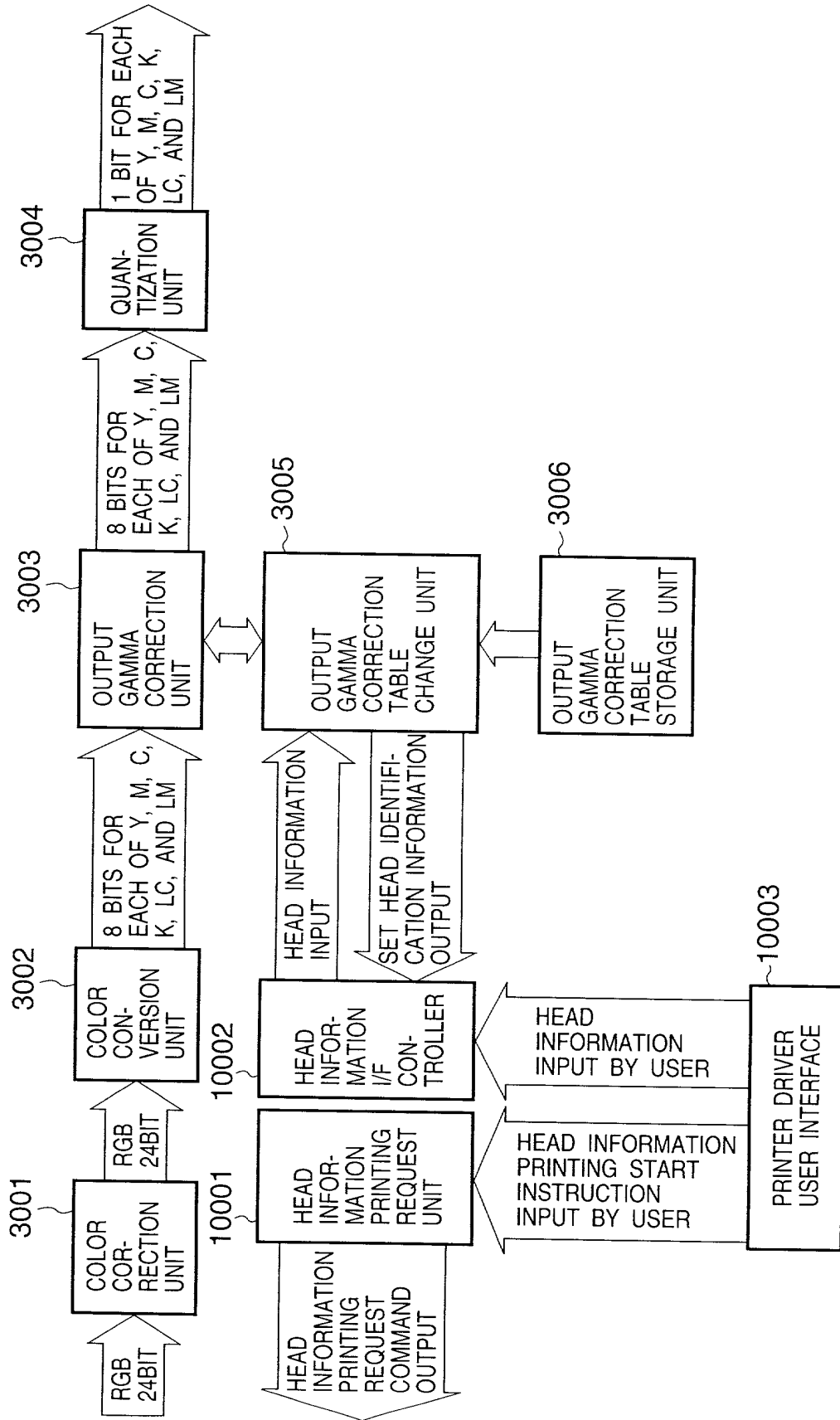


FIG. 21

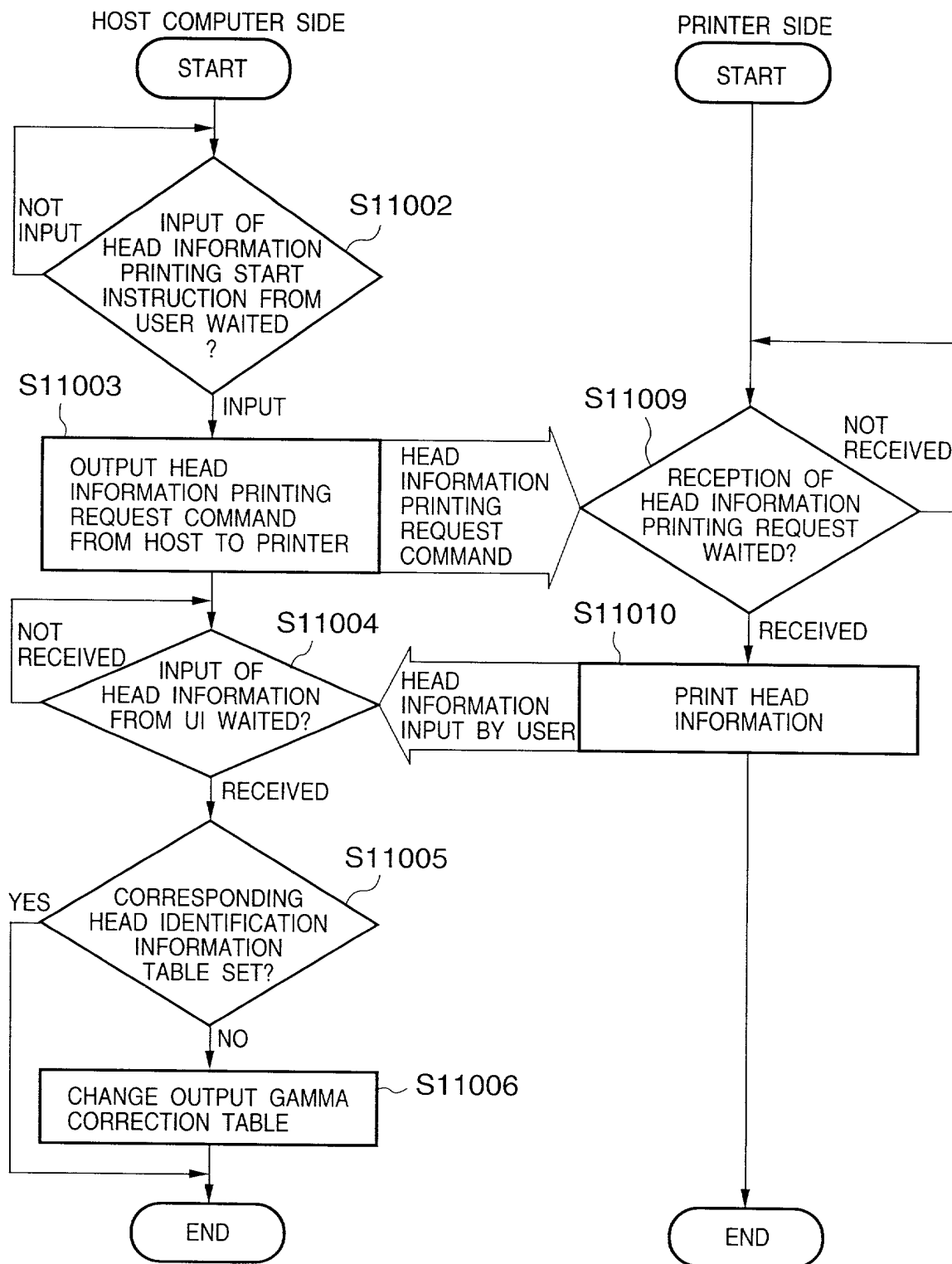


FIG. 22

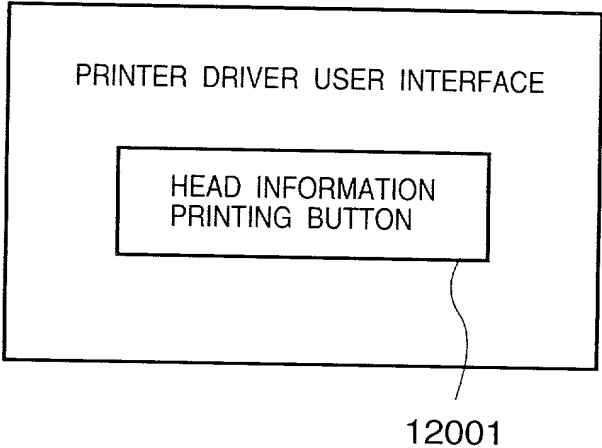


FIG. 23

HEAD ID	
FFFFFFFF	
Y	-2
M	-1
C	0
K	0
LC	+1
LM	+2

FIG. 24

